

SIMATIC: the world's leading automation system



Scalability, long-term availability, openness – SIMATIC provides all the benefits you expect The scalability of SIMATIC enables automation to be extremely flexible and economically match your actual requirements. Additionally, thanks to its strict upward compatibility, the system can be upgraded at any time – for maximum security of investment. You benefit from the long-term availability of the components as well as the opportunity of migrating seamlessly to new technologies such as PROFINET or Embedded Automation. Even system requirements such as functional security or fault-tolerance can be expanded without difficulty.

In addition, automation components from other suppliers can be integrated into SIMATIC through standardized interfaces. With SIMATIC, you are benefiting from a system that has 50 years of success behind it.

Our SIMATIC products include a comprehensive range of service and support:

- Training
- Solution Partners
- · E-Business and Online Support
- · Support over the entire product life

The SIMATIC product portfolio for the manufacturing industry:

SIMATIC Controller

Controllers for every requirement: modular, PC-based Automation and Embedded Automation.

SIMATIC ET 200

Distributed, modular I/O system for use in the cabinet or directly on the machine.

SIMATIC Software

Powerful engineering software that covers every phase in the life cycle of an automation solution.

SIMATIC Safety Integrated

Seamless safety program that covers all automation components and is smoothly integrated into the standard automation.

SIMATIC Technology

Comprehensive range of products for performing technological tasks such as counting, measuring, positioning, closed-loop control and cam control.

SIMATIC HMI

Complete range of operator panels and visualization software for machine-level operator control and monitoring up to and including the scalable SCADA system.

SIMATIC NET

Everything you need for powerful, reliable and secure industrial communication.

SIMATIC Industrial PCs

Robust, high-performance industrial PCs with brilliant displays = for a wide variety of requirements.

SIMATIC IT

The perfect basis for customer-specific, integrated MES (manufacturing execution system) solutions which enable the quality and efficiency of production to be optimized at all locations within an organization.

SIMATIC sensors

Comprehensive range of sensors for recording objects, product tracing and quality control, as well as the protection of personnel in hazardous areas.

Standard programming languages

SIMATIC STEP 7 software offers six programming languages compliant with both IEC 61131-3 and PLCopen for the programming of controllers. For drives, the PLCopen certified Motion Control blocks in STEP 7 can be used. This simplifies the training period and reduces associated training costs.

Simple HMI connection

WinCC flexible is used for the configuration of machine-level HMI devices. WinCC is also available as a SCADA system. Both systems make use of the shared project structure described above. The advantage: Address and symbol designations of a variable or signal that are defined in STEP® 7 can be directly accessed in the HMI configuration.

There is no need for repeated configuration or tag data entry. The more information from a process that has to be visualized, the more this level of integration will pay for itself.

Data exchange via open interfaces

Interoperability and data transfer are not restricted within SIMATIC software. Open standard interfaces make it possible to incorporate data already available in other software tools, for example, data from electrical design (CAx).

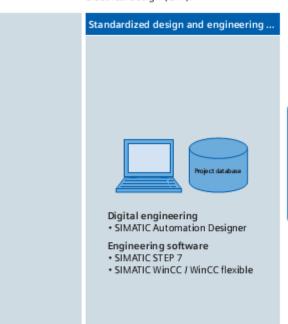
Digital engineering

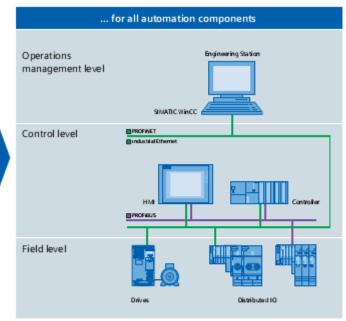
Within the scope of the digital engineering concept, the SIMATIC Automation Designer software provides a universal project view with interdisciplinary interaction of all participants across all levels and the entire life cycle of a plant.

A shared consistent database enables widely varying planning data from mechanical, electrical and automation systems to be integrated in a single plant structure, which can be intelligently managed by modularization, standardization and library concepts.

Functional interrelationships can be easily created and transparent plant configuration is made possible on the basis of the object-oriented, system-independent Automation Designer software. Codes are automatically generated for the target systems involved. Simplified processes up to virtual commissioning result in significantly shortened planning and development procedures and considerably improved quality.

Further Information on this topic: www.siemens.com/simatic/engineering





Engineering with SIMATIC = The perfect basis for integrated automation solutions across all levels

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Protection for personnel and machinery

Safety Integrated stands for the seamless integration of safety into standard automation.

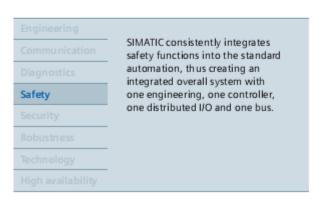
For machine builders and plant managers that means: easier and faster access to a safe and

productive machine.

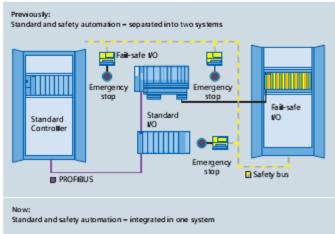
Integration of safety into standard automation As a machine and plant builder as well as operator you have a legal obligation to ensure the safety of both your personnel and the environment. With SIMATIC Safety Integrated, Siemens offers products certified by TÜV (German Technical Inspectorate), which make it simple for you to meet the relevant standards: IEC 62061 up to SIL 3, EN ISO 13849-1 up to PL e as well as EN 954-1 up to Cat. 4. In line with the Totally Integrated Automation concept, SIMATIC Safety Integrated incorporates safety functions into standard automation, thus creating an integrated overall system with

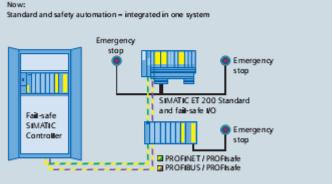
One engineering environment for both standard and safety technology means significantly greater efficiency when programming the safety functions. This minimizes overhead for instruction and training and simplifies machine operation. In addition, this consistent integration permits faster and better fault diagnostics and clearance – ensuring greater productivity.

Further information on this topic: www.siemens.com/simatic/safety



one engineering, one controller, one distributed I/O, one bus. The system advantages and extensive functionality of SIMATIC are then also available for fail-safe applications, which considerably reduces the interface costs. Fail-safe communication takes place over the universally tried and tested PROFINET or PROFIBUS communication standard using the PROFISafe profile. This enables innovative solutions, such as the wireless fail-safe communication via IWLAN and PROFINET – e.g. using the SIMATIC Mobile Panel 277F IWLAN with integrated safety function.





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MICROMASTER

The universal frequency inverter for drive technology

Brochure · April 2008



MICROMASTER

www.siemens.com/micromaster



MICROMASTER

The universal frequency inverter for drive technology

Application:

Everywhere in the manufacturing and process industry

MICROMASTER is used:

- · For outputs ranging from 0.12 kW to 250 kW
- · In the manufacturing and process industry
- In applications ranging from pumps and fans, to extruders and winding machines, to conveyor systems

Perfect for centralized requirements

Thanks to its compact design, MICROMASTER is perfectly suited for control cabinet mounting, just as it can be integrated into the design of stand-alone and series machines.

MICROMASTER enables maximum utilization of the available mounting surface, from small outputs to large outputs, with a wide range of supply voltages. As such, it covers a wide field of applications.

The options concept opens up additional possibilities for customization:

- Different communication interfaces enable use in the most common network applications
- Plain-text operator panels simplify operation and also support a wide range of languages
- Base components such as reactors and filters complement the compact solution

MICROMASTER - The family

MICROMASTER represents system and family cohesiveness: Three models with a comprehensive cross-platform standard and balanced, graded performance features. Tried and tested millions of times worldwide!

Introducing the family members:

- MICROMASTER 420: The universal
- MICROMASTER 430: The specialist for pumps and fans
- MICROMASTER 440: The all-rounder







Highlights of the entire MICROMASTER family

Mechanical components

- Compact, standardized drilling template
- Standardized base components
- Screwless control terminals
- Fulfills the requirements of a wide range of standards

Electronics

- Graded I/O quantity structure
- Various supply voltages

Communication

- Different fieldbus interfaces (PROFIBUS, CAN, DeviceNet, RS485)
- Integrated into Totally Integrated Automation

MICROMASTER

The universal frequency inverter for drive technology

Feature	MM420	мм430	MM440	Benefits
Type of construc- tion	A-C	C-FX/GX	A-FX/GX	Standardized, graded types of construction for all three models Identical drilling template for each type of construction saves time when fitting control cabinets Standardized base components allow for spacesaving control cabinet solutions for various applications
нмі	BOP AOP AAOP CAOP	BOP-2	BOP AOP AAOP CAOP	Standard diagnostics via LEDs on every inverter Various operator panel options: from the basic operator panel (BOP) to plain-text operator panels (AOP), also available for Chinese (AAOP) and Cyrillic (CAOP) languages BOP-2 customized for the requirements of industrial pumps and fans Identical operating concepts for all operator panels. "Learn one – operate them all. Anywhere in the world!"
Motor protection	Locked rotor protection Motor overtemperature I _{max} controller	Locked rotor protection Motor overtemperature PTC/KTY84 input J _{max} controller	Locked rotor protection Motor stall prevention Motor overtemperature PTC/KTY84 input I _{max} controller	Standard feature: I ² t motor protection without external sensors or evaluation units In the event of overload, the drive can continue to operate at reduced speed thanks to the I _{max} controller. This ensures a high degree of plant availability. Refined motor protection with MM430 and MM440 by means of a special PTC/KTY84 input
Braking	Control of external motor holding brakes DC braking Compound braking	Control of external motor holding brakes DC braking Compound braking	Control of external motor holding brakes DC braking Compound braking Integrated brake- chopper control (up to 75 kW)	Standard braking option as basic functionality. Can thus be used for many applications even without additional components For stringent braking requirements, dynamic braking with integrated chopper control. Thus, the load can be stopped in a controlled manner, irrespective of the load.
Inverter protection	Undervoltage Overvoltage Overload Overtemperature V _{dc max} controller	Undervoltage Overload Overtemperature V _{dcmax} controller Phase failure	Undervoltage Overload Overtemperature V _{dc max} controller Phase failure Kinetic buffering (V _{dcmin} controller)	 Extensive safety mechanisms protect your investment and installation High availability in the event of voltage fluctuations on the power supply. With the V_{dc max} controller, automatic adjustment of the deceleration ramp prevents the inverter from shutting off unintentionally during deceleration with high inertia loads. This enables controlled deceleration of the motor in the event of a power failure. During short voltage drops, the V_{dc min} controller bridges the power failure without compromising application performance.
Special functions	DIP 50/60 Hz BICO	DIP 50/60 Hz BICO Free function blocks Pump functions (motor staging, power-save mode, dry-run detection, bypass support)	DIP 50/60 Hz BICO Free function blocks	Just the right device for every application thanks to graded functionality of all three models DIP switch for easy switchover of the factory setting from IEC to NEMA motor data Free function blocks allow for simple logic tasks and sequence control tasks such as interlocks directly in the inverter even without external miniature controllers. Thanks to the BICO functionality, the assignment of inputs and outputs is user-definable, as is the wiring of parameters.



The only thing that we were able to improve: the name

The most comprehensive range of motors is now called SIMOTICS

siemens.com/simotics

The complete range for all applications

SIMO Low-voltage motors for line and converter operation General Definite Explosion Severe Trans Standard Purpose Duty Purpose Protected GP SD TN DP XΡ IEC: 0.09 ... 45 kW IEC: 0,75 ... 315 kW IEC: 0.12 ... 1000 kW Power 200 ... 1250 kW 0,09 ... 1.250 kW NEMA: 1 ... 200 HP NEMA: 1 ... 400 HP NEMA: 1 ... 300 HP IEC: 0.61 ... 292 Nm IEC: 5 ... 2,022 Nm IEC: 0.61 ... 8090 Nm Torque 800 ... 8500 Nm 0.61... 8,500 Nm NEMA: 2 ... 883 lb-ft NEMA: 1.5 ... 1,776 lb-ft NEMA: 1.5 ... 1,187 lb-ft 750 ... 5,000 min⁻¹ 750 ... 3,600 min⁻¹ Speed 750 ... 3,600 min⁻¹ 750...3,600 min⁻¹ 750 ... 3,600 min⁻¹ Special motors for Applications Pumps, fans, compres-Pumps, fans, compres-Pumps, fans, compres-For general industrial sors, with specific sors, marine applicasors, mixers, extruders example transport and applications with special requirements relating tions, offshore, mixers, in the chemical and working roller tables, requirements relating to to low weight and the crushers, extruders, petrochemical industry, ventilating tunnels, explosion protection, highest efficiency rolling mills with special paper machines, mining, parking garages, shope.g. in the process requirements regardcement, steel industry, ping malls, port cranes, industry ing the ruggedness, container terminals marine applications especially in the chemical and petrochemical industries

^{*)} Calculated values



OUR PRODUCTS



MTU 0060 DS / 0080 DS / 0113 DS

50 Hz: 30 - 94 kVA 60 Hz: 27 - 200 kWe

From 27 to 200 kWe (30 to 94 kVA) of power potential, our generator sets are built with the same engineering and system expertise as our larger generator sets, featuring low fuel consumption, high efficiency and outstanding reliability.



MTU 1600 DS

50 Hz: 280 - 730 kVA 60 Hz: 210 - 600 kWe

MTU 1600 DS generator sets bring MTU Onsite Energy power, technology and reliability to the power range from 210 to 600 kWe (280 to 730

kVA).



MTU 2000 DS

50 Hz: 770 - 1400 kVA 60 Hz: 615 - 1250 kWe

With the comprehensive choice of power outputs from 615 to 1250 kWe (770 to 1400 kVA) MTU 2000 DS generator sets offer the optimum solution for various applications.



MTU 4000 DS

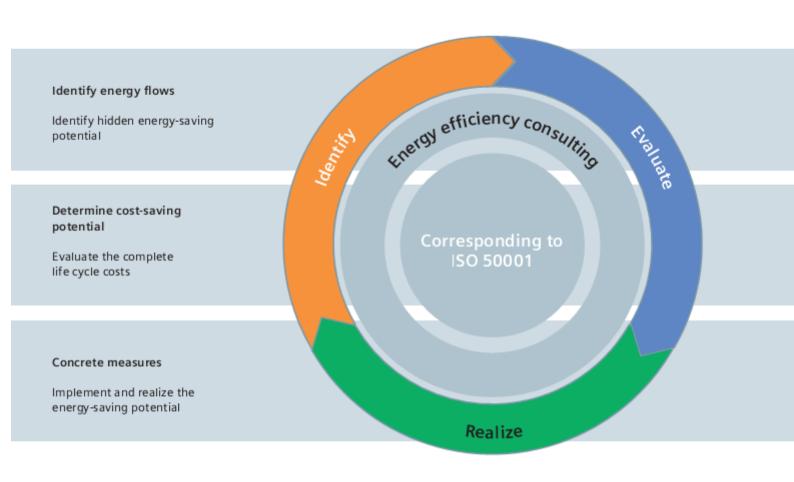
50 Hz: 1550 - 3250 kVA 60 Hz: 1125 - 3250 kWe

MTU 4000 DS generator sets perform at the highest level and cover the power range from 1125 to 3250 kWe (1550 to 3250 kVA). With a robust design and optimal fuel consumption, our diesel generator sets are trusted by customers around the world.

Ideal for applications that demand the highest power and performance, such as:

- Compressors for pumping and transporting natural gas
- Liquid gas compressors that require power ratings of up to 100 MW
- Large oil pumps
- Main pumps in the water and chemical industries
- Boiler feed pumps in power stations
- Platform drives
- Main propulsion drives for freighters, tankers and cruise ships, extruders, kneaders and mixers in the megawatt range, ore mills and stone crushes, bucket wheel and dragline excavators in open-cast mining, conveyor belt systems with high transport capacities, blowers (e.g. for blast furnaces, which blow several 100,000 cubic meters of air), air separation plants, refineries and main rolling mill drives





Energy efficiency in the future

In machine and plant construction, energy efficiency is a topic that is becoming increasingly more important: on one hand, because energy is becoming an essential and increasing cost factor for manufacturing industries – and on the other hand, because at the domestic and international level, increasingly more stringent standards and legislation must be complied with. We can offer you everything that is required for a focused energy management:

Products and systems that play a decisive role in significantly reducing operating costs, and at the same time reducing the stress on our climate and environment. As a continuous process, our well-conceived concept ensures continuous reduction of the energy requirement. Our energy management is based on the phases – identify, evaluate and realize. We offer the perfect solutions for each one of these phases.

Products

Analytical Instrumentation

Automated Chemistry Analyzers

Electrochemistry

Flow, Level & Samplers

Gas Chromatography Detectors & Sample Introduction

Load Gauges (MIPEG)

Online Analyzers

Polarimetry & Refractometry

Spectrophotometry & Photometry

Temperature & Humidity

Titration

Total Organic Carbon Analyzers

Controllers

Pumps & Accessories

Water & Wastewater Treatment Solutions



Measuring, Monitoring and Protecting Your Critical Investments

If you're looking to protect millions of dollars worth of processes and equipment, trust Xylem to safeguard your investments.

We are a leading manufacturer of premium field, portable, laboratory and online analytical instrumentation that touches just about every industry where precise measurement and control are required.

Thousands of end-users worldwide use our meters, sensors, analyzers and related consumables to analyze and control quality in industrial applications, including environmental, food and beverage, pharmaceutical and biotechnology, water and wastewater treatment



Automated Chemistry Analyzers

Providing precise, accurate and rapid results using discrete or multichannel continuous flow technology. Learn more about automated chemistry analyzers.



Electrochemistry

Developing innovative meters, electrodes and systems as the largest global supplier and integrator of electrochemistry products. Learn more about electrochemistry.



Flow & Level Samplers

Developing several automatic flow and water level sampler products to continually meet your needs. Learn more about flow and level samplers.



Online Analyzers

Providing solutions for the online monitoring of a wide range of parameters including water, wastewater, environmental, food, beverages and more. Learn more about online analyzers.



Polarimetry & Refractometry

Enabling the development of market-leading instruments that are used extensively throughout a wide range of industries. Learn more about polarimetry and refractometry.



Spectrophotometry & Photometry

Producing a wide array of market-leading spectrophotometry products and solutions targeted for the water and environmental markets. Learn more about spectrophotometry and photometry.



Temperature

Producing high-accuracy, portable and data-logging instruments for temperature and humidity applications in a wide variety of applications. Learn more about temperature.

Analytical Instrumentation Case Studies

A Smart Monitoring System for Singapore's Drinking Water Network

Xylem teamed with a local company to develop a monitoring system that will help Singapore address – and avoid – leaks, clogs and water quality issues in its drinking water network.

Watching Our Waterways During and After Natural Disasters

Hurricane Sandy wreaked havoc on waterways in large parts of the U.S. Xylem instruments helped environmental and public safety agencies assess the immediate damage – and are still being used to measure the health of impacted rivers, bays, streams and other water sources.

For High Level Technology Solutions

Our production:



Cast resin power transformers



Special Transformers



Cast Resin Transformers HV/HV and HV/LV



Cast Resin Transformers LV/LV



Dry Type Transformers HV/HV and HV/LV



Oil filled transformers



Power Oil filled transformers



Special Oil filled transformers



Dry Type Transformers LV/LV



Dry Type Reactances with and without magnetic core



Accessories



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siemens.com/flow



Challenge

An Oklahoma refinery recently required a flow measurement solution for a finished gasoline and diesel fuel line leaving the refinery site. They were already using a Siemens clamp-on check meter and interface detector elsewhere and hoped to install the same product on the fuel line. However, the local Siemens representative, the Ernie Graves Company, determined that there would not be enough straight run of pipe to support a clamp-on meter, and the refinery decided that they would need to bring the pipe above ground. Since they were going to invest so much in altering the pipeline, the representative recommended that they choose a flow solution offering the same benefits as clamp-on technology but with an even higher level of accuracy: the liquid version of the SITRANS FUT1010 ultrasonic flowmeter.

Answers for industry.



	Technical Specifications
Calibrated accuracies	Liquid: <0.15% of flow Gas: <0.2% of flow
Repeatability	±0.05% to 0.1% of actual reading
Flow ranges	Liquid: ±40 f/s (±12 m/s) Gas: up to ±120 f/s (±36.5 m/s), both bidirectional
Temperature ranges	-20 °F to 200 °F (-28 °C to 93 °C)
Sensor diameters	4 to 24 inches (DN100 to DN600)
Data inputs	4 x 4-20 mA, programmable (pressure, temp., etc.)
Data outputs	4 x isolated 4-20 mA, 2 x 0-10 VDC, 4 x digital pulse outputs (2x open collector, 2x 0-5V TTL)
Communication	RS232 (standard) and Modbus RS485/422 (optional)
Enclosure ratings	Sensor: IP65 (NEMA 4X), transmitter: IP66 (NEMA 7)
Approvals	INMETRO, CSA, FM, CRN and ATE

Solution

The SITRANS FUT1010 now provides the operators at the refinery with real-time flow information so that they are able to determine media conditions within the pipeline and be made aware of any changes immediately as they occur. The meter supports them in making informed decisions about pipeline operation and helps to maximize delivery and performance control. The customer also likes the fact that there is no need to shut down the flow should a transducer ever need to be replaced, which saves considerable time and money.

"The refined petroleum pipeline required a great deal of precision in flow measurement, so I knew right away that this application would require a very high-performing flowmeter," said Colby Graves, CEO of the Ernie Graves Company. "I recommended the SITRANS FUT1010 because of its unique combination of flow measurement accuracy and capability for multi-product identification, which makes it an extremely cost-efficient solution. The customer is now reaping the benefits."

About the SITRANS FUT1010

The SITRANS FUT1010 ultrasonic flowmeter was developed specifically for measurement of liquid and gas applications within the hydrocarbon industry, including pipeline, terminal, refinery and transportation applications. It features patented Wide Beam ultrasonic transit time technology for high-precision performance.

The newly developed TransLoc mounting system means that the transducers are permanently mounted on the outside of the sensor, providing custody transfer accuracy (±0.15%), no cavities or clogging by the high-paraffin liquids found in many hydrocarbon installations, and measurement of viscosities up to 2800 cSt. The

SITRANS FUT1010 is available in dual, three- and four-channel configurations and with two enclosures: wall mount and wallmount explosion proof.

To demonstrate the accuracy and repeatability of the SITRANS FUT1010, the liquid version was recently subjected to extensive tests at an accredited third-party test facility. The excellent results prove that the meter is a perfect match and a wise investment for the hydrocarbon industry.

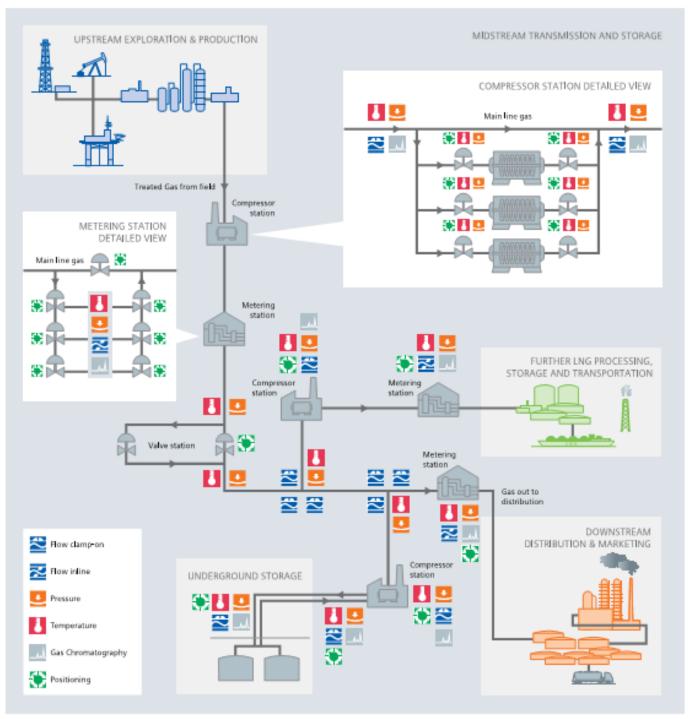
Typical liquid applications include:

- Pipelines: Allocation, line balance, interface detection, density/densitometer reading
- Terminals: Check metering, transmix metering, product identification
- Refineries: Process control, blending, tank measurement, ship loading and unloading
- Transportation: Crude oil, LPG, refined product

Siemens Industry, Inc. Industry Automation Division CoC Ultrasonic Flow HAU PPAUGE, NY USA

Order No. PIFL-ORUSF-1013 | Printed in USA | © 2013, Siemens AG

Gas treatment process DESANDER DETAIL From Dehydration Raw Gas in Recompressor KO Drum Separator • I I 😂 Sand Turbo-Expander Recom-pressor Gas Liquid Gas/Gas Heat Exchanger Sand Discharge Gas Reheater DEHYDRATION DETAIL Separato Feed Gas heater Dehydration Gas out to distribution Off Gas Compressor De-Ethanizer Column Gas to be treated Water/Glycol + Condensate Off Gas Scrubber Gas out Vapo ur Gas Liquid Separator . NGLout De-Ethanizer Reheater NGL Pump NGL Cooler НМ Stripping Gas Gas Condensate Heating Medium



Siemens understands your requirements – regardless which stages of natural gas transmission and storage require instrumentation, various measurement technologies are available for different applications.

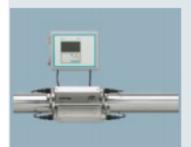
Siemens quality:

- High degree of product safety through maximum process transparency
- Optimal resource efficiency through innovative platform concepts
- Increased productivity with optimal solutions for the operating phase
- Greater availability through innovative service and support concepts
- High long-term investment security through continuous innovation and maximum compatibility

Siemens results:

- Fast commissioning, short ramp-up times
- · Accurate and reliable measurement
- · Low total cost-of-ownership

Clamp-on flow measurement



SITRANS FUG 1010 clamp-on flowmeter

- Applications: Gas pipeline monitoring, check measurement in compressor stations, and underground gas storage facilities
- Technology: WideBeam ultrasonic, clamp-on
- Benefit: Bi-directional flowmeters provide

zero stability and additional diagnostics at low installation costs as no pipe penetration and no system shutdown are required. Due to non-intrusive installation these flowmeters are absolutely environmentally friendly and ensure zero fugitive emissions. Additionally, it features piping correction algorithm, excellent turndown, and has no pressure limits.

In line flow measurement



SITRANS FC MASS flowmeter

- Applications: Non-custody gas metering in metering stations and in underground gas storage facilities
- Technology: Coriolis flowmeter with multiparameter functionality to measure mass flow, volume flow, density temperature and fraction
- Benefit: No moving parts allow maintenance-free operation, low pressure loss due to sensor design, straight forward calibration, traceability on gases, and wide range of sensors available.

Pressure measurement



SITRANS P DS III pressure transmitter

- Applications: Pressure measurement in compressor and metering stations
- Technology: Gauge, absolute and differential pressure
- Benefit: Applicable in hazardous zones, designed with local

pushbuttons for setup and numerous diagnostics functions, such as operating hours counters, recording process extremes, and doing simulation checks during startup, help simplify operations.

Temperature measurement



SITRANS TH temperature transmitters and sensors

- Applications: Temperature measurement in underground storage facilities, compressor plants and check metering stations.
- Technology: Universal design supports various types of sensors
- Benefit: High accuracy across entire ambient temperature range.

Valve control

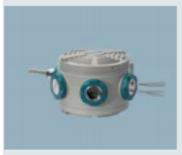


SIPART PS2 valve positioner

- Applications: Provides valve control along the pipeline, in valve and metering stations and compressor plants
- Technology: Digitally designed device that uses piezo-technology
- · Benefit: Can be used

for valves from almost all manufacturers. It features negligible air consumption and numerous diagnostic capabilities to detect a variety of abnormalities, such as pneumatic leaks or deposits in pipelines or fittings. Additionally, the partial stroke testing capability ensures proper valve performance and increases safety.

Gas chromatography



MicroSA M/SITRANS CV gas chromatographs

- Applications: analytical process monitoring and control in compressor stations, fiscal metering, gas quality control, calorific value measurement (only SITRANS CV can perform this measurement)
- Technology: online microprocess gas chromatograph
- Benefit: Compact and modular design permits simple installation directly at the sampling point. It provides faster analysis and allows user-friendly remote operation. Further features are medium power consumption, low utility gases consumption, and low operational costs.

@ Siemens AG, 2008

Process Analytics throughout the entire natural gas pipeline supply chain

Case Study · November 2008



Natural Gas (NG)

Natural Gas is a vital component of the world's supply of energy. It is one of the cleanest, safest, and most useful of all energy sources. Unlike other fossil fuels, natural gas is clean burning and emits lower levels of potentially harmful by products into the air. While natural gas is formed primarily of methane, it can also include smaller amounts of higher Hydrocarbons. Found in underground reservoirs, natural gas is commonly associated with oil deposits. Once brought from underground, the natural gas is refined to remove impurities like water, other gases, sand, and other compounds. Some hydrocarbons are removed and sold separately, including propane and butane. Other impurities are also removed, like hydrogen sulfide to gain pipeline quality natural gas.



Monitoring NG during pipeline transmission

The purified natural gas is transmitted through a network of pipelines to its point of use. Transmitting natural gas from the wellhead to the end-user typically involves multiple processing steps and several physical transfers of custody. During pipeline transport of NG, it is important to monitor quality parameters such as calorific value (CV), hydrocarbon dew point, hydrogen sulfide and other compounds. Determination of the calorific value is particularly important in the energy measurements of natural gas for billing purposes (fiscal metering) at gas transfer stations. Monitoring of gas quality parameters is also required on the LNG-route where the natural gas is liquefied for easier transportation.

Siemens process gas chromatographs (PGCs) are also applied for NG monitoring: SITRANS CV as especially designed analyzer of the calorific value and MAXUM II as universal PGC for enhanced quality and process control measurements.

Natural Gas Industry

SIEMENS



- Motoren

Niederspannungsmotoren Motoren für Motion Control Direktantriebe Hochspannungsmotore Gleichstrommotore Gebersysteme Getriebemotore Ergänzende Komponente



Wassermantelgekühlter Loher Industriemotor Copyright: Siemens.com

- Umrichter

AC -Niederspannungsumrichter AC -Mittelspannungsumrichter

Mittelspannungsumrichter

SINAMICS GL150 Copyright Siemens.com

DC Stromrichter

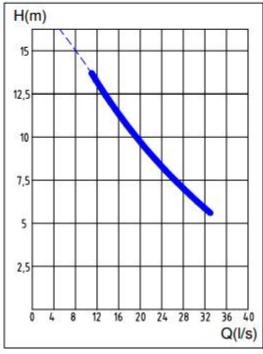
- Kupplungen

Elastische Kupplungen Hochelastische Kupplungen Verdrehsteife Kupplungen Kraftschlüssige Kupplungen Taper Spannbuchsen

Diesel sewage vacuum Pump



(Abbildung unverbindlich



Sewage vacuum pump with screw impeller

Easy to maintain

- low fuel consumption
- low noise level

Description

Self-priming sewage pump on a base frame with a diesel engine and the silencer.

Easy-to-use control device for switching on and off, reading of engine speed,

Operating hours and battery voltage, galvanized base frame with leakage tub and fuel tank. Sound enclosure with large lockable access doors

areas of application

Universally applicable for pumping of sewage sludge, pit contents, viscous media, industrial waste water and for pumping in channel repairs.



Products

Flygt has products for everything from the toughest applications in wastewater, storm water, effluent, RAS and WAS to lightly contaminated water and clean water applications. Our broad product range and application experience ensure the right solution that meets your specific needs. Our reliable, high-quality products deliver clog-free pumping with unmatched uptime for your peace of mind.

Wet/Dry well pumps, submersible

Channel impeller pumps

Grinder pumps

Chopper pumps

N-technology pumps

Vortex impeller pumps

Vortex impeller pumps, stainless steel

Channel impeller pumps, stainless steel



Dry well pumps, norm motors

Channel impeller pumps Channel impeller pumps, customized Split case pumps



Column pumps

Mixed flow pumps, submersible
Propeller pumps, submersible
Ultra-low head pumps, submersible
Vertical column pumps
Horizontal column pumps



Portable pumps, engine-driven

Channel impeller pumps



AESA GmbH - www.aesa-deutschland.de - MADE in GERMANY - info@aesa-deutschland.de - +4951135338 - 450

Product Overview









Pumping

reliable, energy-efficient electrical submersible pump. knowledge of various We have been manufacturing applications and design to 1901, and continue to provide our expertise, support, and the highest quality products available. View products

Mixing

Flygt is the originator of the Flygt has over 50 years of mixing State-of-the-art technology, experience with hands-on high-quality pumps since support you. We pioneered the use of thrust as the main performance parameter.

View products

Dewatering

durable materials, and few components ensure that Flygt dewatering pumps deliver highly reliable performance at the lowest possible cost of ownership. clock.

View products

Monitoring and Control

The best of pumps deserve the best of systems. Flygt's products and services work seamlessly together. You are remotely in full control of you pump stations, around-the-

View products

Wastewater



Bypass Temporary bypass pumping



Combined
Stations pumping both wastewater and storm water



Intake station Intake station to a wastewater treatment plant



Pump stations
Any pump station in the sewage collection network



Pressure sewage system System for transporting domestic wastewater using pressurized piping

Storm water



Flood control
Pump stations transporting large
volumes of lightly contaminated water
when flooding or rainstorms occur

$\label{eq:action} \mbox{AESA GmbH} - \mbox{$\underline{$www.aesa-deutschland.de}$} - \mbox{$WADE$ in $GERMANY} - \mbox{$\underline{$info@aesa-deutschland.de}$} - \mbox{$+4951135338} - \mbox{450} \\ \mbox{Industrial Hydraulics}$







→ Pumps

→ Motors

→ Cylinders







→ On/off valves

→ Proportional servo valves

→ Manifolds and plates







→ Electronics

→ Systems

→ Power units

Product Search by Applications - Resources

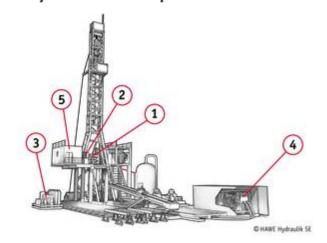
By clicking on the product type you will be forwarded directly to product details, available sizes and the corresponding technical documentation.

- Oil Rigs
- Road Headers

Oil Rigs - When Safety and Reliability Cannot Be Compromised

Whether it is a mobile truck mounted rig, a permanent land-based rig, or an offshore platform, there is no room for compromise when it comes to the safety and reliability of the equipment used under extreme conditions. HAWE Hydraulics is able to provide uncompromising safety and reliability by using steel for all pressurized components.

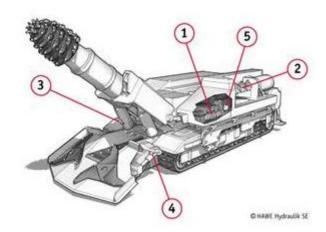
- 1 Hydraulic control valve: PSL
- 2 Proportional pressure reducing valves: PDM
- 3 Pressure limiting valves: MV
- 4 Hydraulic pump: V30E
- 5 Electronic control: PLVC
- 🕭 Oil rigs brochure



Road Headers - Custom-Made Systems for Every Operation

When you are faced with the ultimate limits set by the machine-rock interaction your machinery should operate reliably and safely. A responsive and yet sturdy hydraulic control increases cutting efficiency, protects the environment and improves operators safety.

- ▶ 1 Hydraulic control valve: PSL
- 2 Hydraulic pump: V30E
- 3 Over-center valve: LHT
- 4 Safety valve: RH
- 5 Electronic control: PLVC
- Road headers brochure



AESA GmbH – <u>www.aesa-deutschland.de</u> – MADE in GERMANY – <u>info@aesa-deutschland.de</u> - +4951135338 - 450 **Product Search by Category**

HAWE Hydraulik delivers compact ideas to industry and offers solutions for the hydraulic tasks in the mobile world. Find out more about our extensive product portfolio: arranged modular construction kit we use it to build your sophisticated hydraulic system!



Pumps

Whether they come as compact power packs, radial piston or axial piston pumps, the compact and sturdy design of our hydraulic pumps excels even in demanding applications of up to 700 bar.

Our pump portfolio



Valves

Our valve portfolio comprises directional spool valves, directional seated valves, pressure control valves, metering valves and check valves - either as individual components or combined together in valve banks.

Our valve portfolio



Electronics

Fine-tuned to the HAWE components are the electronic add-on elements. The programmable valve controls actuate complex hydraulic systems.

Our electronics program



Accessories & Clamps

Fittings, pressure switch devices, accumulators, clamps und many more items besides, round out your hydraulic system.

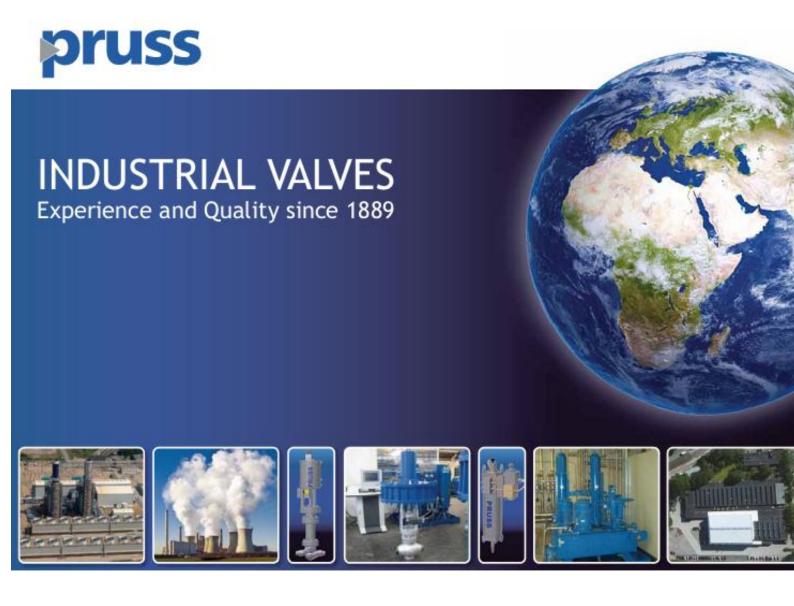
Accessories & clamps in detail



SYSTEC - One-Stop-Shop Turnkey Hydraulic Solutions

From the consultation, the design right through to the turnkey installation HAWE offers you a complete one-stop solution, well beyond its modular system.

SYSTEC in detail



Company Information

Over 120 years of experience

120 years as a strong and reliable partner for our customers. 120 years of expertise.

120 years of constant research and development.

PRUSS ARMATUREN AG

With more than 10.000 successfully completed projects for various customers in all kind of industries, we know exactly how to fulfill our customer demands.

Our Solutions

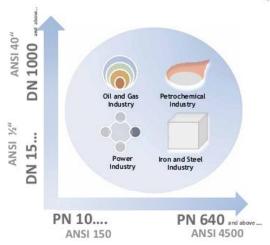
We provide custom made solutions for every request. If you are looking for individual solutions, Pruss is the partner you are asking for!



2

Portfolio

Wide Range of Possibilities





pruss

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Product and Market Segments



Gas turbine Fuel Control

Feed-water preparation Steam turbine Condenser Piping Oil and Gas control valves

Feed-water control valves Steam reducing valves Turbine bypass station Water injection valves

Condensate control valves

Oil and Gas Industry

Gas compressor Cavems

Gas separation plant

Anti Surge Valves for Air Oxygen and Nitrogen

In- and outsourcing valves

Iron and Steel Industry

Blast furnace Contineous casting

Valves for Oxygen, Nitrogen and Argon

Cooling valve

Petrochemical Industry

Crack application

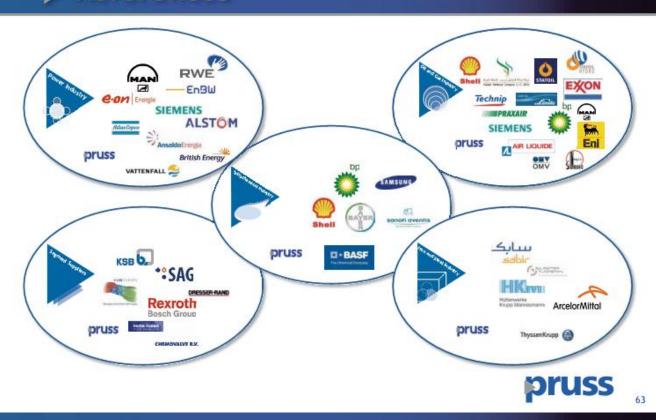
Chemical plant

Valves for Chemical Applications

Productoverview



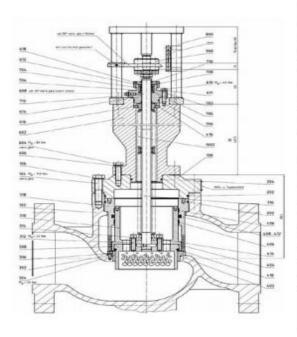
References







Gas pressure regulator and pipeline valve



Application:	Gas transfer stations Gas distribution stations						
Product	Gas pressure regulator in front of gas turbines Gas pressure regulator of gas networks						
Modelt:	Straight-through type						
Housing material:	Caststeel						
Plpe joint:	Flanges						
Valve cone type:	Multi-level throttle system, with perforated basket and perforated cone						
Valve seat seal:	With soft packing						
Spindle seal:	Soft material packing						
Drilve type:	Hydraulic actuator drive						
Control function and / or safety function:	Gas pressure regulator in front of gas turbines Gas pressure regulator of gas networks						

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Actuators

- Pneumatic
- Hydraulic
- Electric





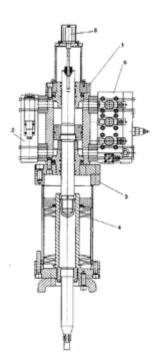
Hydraulic piston actuator type PHA



Actuatortype			Hydraulic Pistonactuator PN 40						
Safetyfunction	open	Тур	Spec.	Spec. PHA 110		PHA 125			
by loss of hydr. pressure	close	Typ Spec. PHA 110 PHA 1 Typ PHA 100 Spec. Spec. mm 100 110 125 mm 40 50 50 mm 10 50 30 bar 40 40 40 KN 6,89,6 15,526 151 kN 24,621,8 16,23,8 252 Carbonsteel Carbonsteel Carbonsteel Carbonsteel Pistonring from PTFE / NBR	Spec.	-					
Piston diamete r		mm	100	110	125	125			
Shaftdiameter		mm	40	50	50 50				
Stroke	mm	10	50	30	50				
Max. Oilpress un		bar	40	40	40 40				
Act. forces	Spring	KN	6,89,6	15,526	1519,3	18,,,38,3			
ALL IDRES	Hydrau lic	kN	24,621,8	16,23,8	2520,5	2211,6			
	Body		Carbonstee						
Mate dal	Pliston								
Shaftsealing			Pis to nring from PTFE / NBR						
Optional		With SOV f	With SOV for open / close applications						
		With positi	With position controlvalve for controlvalves						
		Limitswitches; feedback; manual cerride by handpump							



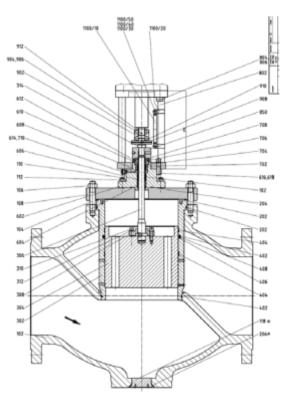
Hydraulic piston actuator type GZ



	Actuatortype			Hydraulic Pistonactuator PN 250									
	Safetypositio n by loss off hyd. pressure	or	Тур	6Z 63	GZ 80	GZ 110	GZ 125	GZ 140	GZ 160	GZ 180	GZ 200	GZ 220	GZ 260
	Pistondiameter		mm	63	80	110	125	140	160	180	200	220	260
	Shaftd lameter	haftdiameter		28	30 / 40	40	56	56	60	80	80	90	100
	Stroke		mm	65	100 / 200	100	125	150	150	200	200	200	200
	Max. supply pressure bar		bar	250	250	250	250	250	250	250	250	250	250
	Spring range		Preoject related										
Ī		Body		Carbonsteel									
	Material	Koliben		Carbonsteel with pistonning from PTFE / NBR alternative Viton									
		Controlblock		High strength Aluminium									
	Shaftse alling		Pistonning from aus PTFE / NBR alternative Viton										
	Optional			SOV / (multiple) Cartridge valves for extreme high speeds									
				Position control valve with shaftintegrated feedbacksensor									
				Tripple safetydevice acc EU-directive 97/23/EG in connection with Steamtestdevice. (former TRD 421)									
					Limitswitches, manual override by handpump								



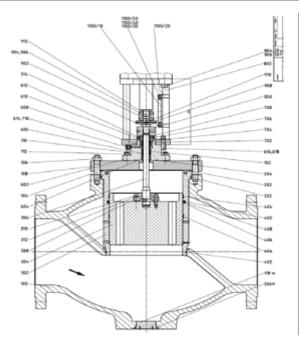
Valve for oxygen, nitrogen



Application:	Gas decomposition systems Gas preparation systems
Product:	Valive for oxygen decomposition Valive for nitrogen decomposition
Mo delt:	Straight-through type
Housing material:	Bronze (copper tin alloy)
Pipe joint:	Ranges
Valve cone type:	Perforated cage
Valve seat seal:	Metallic
Spindle seal:	Gland with V-packing
Drive type:	Pneumatic actuator drive
Control function and /or safety function:	Valive for oxygen decomposition Valive for nitrogen decomposition

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Valve for oxygen, nitrogen



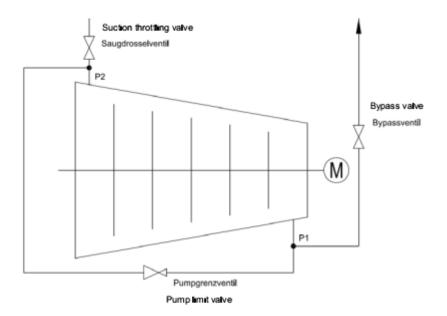
Application:	Gas decomposition systems Gas preparation systems
Product:	Vallve for oxygen decomposition Vallve for nitrogen decomposition
Modell:	Straight-through type
Housing material:	Bronze (copper tin alloy)
Plipe joint:	Hanges
Valve cone type:	Perforated cage
Valive seat seal:	Metallic
Splindle seal:	Gland with V-packling
Drive type:	Pneumatic actuator drive
Control function and /or safety function:	Vallve for oxygen decomposition Vallve for nitrogen decomposition

Products for the oil and gas industry



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System layout: Oil and gas compressor





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Test Cell - Engineering

- State of the Art Computer System
- · Full Analog to Digital Parameter Conversion
- Multiple Engine Type Test Programming

Engine Performance Analysis & Diagnostics:

- Engine Vibration Analysis
- Engine Test Reporting
- Research & Development Testing
- Test Cell Correlation Service



AESA Automatisierungs- und Elektrotechnik Schaltanlagenbau GmbH

Test Cell

Capabilities:

Thrust rating: 100,000 lbs.

Size: 10 meter

 Adaptable to Aviation Turbine Engines (100K Thrust lbs. Output Power)

 Adaptable to Land Based Turbine Engines





Teardown Capabilities

		Caj	pabilities		
OEM	Engine Model	ne Model Tear Down		Ops Spec	
Pratt & Whitney	JT8D-STD	Full	Full	Yes	
A total furnishes Concern	JT8D-200	Full	Full	Yes	
	CFM56-2	Full	No Plan	Yes	
(cfm)	CFM56-3	Full	No Plan	Yes	
	CFM56-5	Full	No Plan	Yes	
	CFM56-7	Full	No Plan	Yes	
	CF6-50	Full	No Plan	Yes	
(36)	CF6-80C2	In Progress	No Plan	Yes	
	LM2500	Full	Full	Yes	
International Aero Engines.	V2500	In Progress	No Plan	Yes	
Pratt & Whitney	PW2000	In Progress	In Progress	In progress	
A trend Schoolinger Corpey	PW4000	In Progress	No Plan	In Progress	







AESA Automatisierungs- und Elektrotechnik Schaltanlagenbau GmbH

Honeycomb Seals

HONEYCOMB INSTALLATION:

- Braze Application both tape and powder
- Hi-temp inert atmosphere brazing capability up to 60' diameter

FINAL MACHINING:

- CNC Electrical Discharge Machining
- Electrochemical Machining





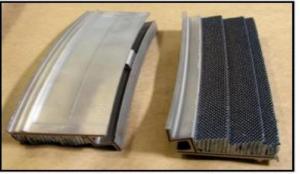
Honeycomb Seals

- · Main capability
- · In-house H/C manufacture





CF6-80A No.4 Brg Vent Seal



CFM56-5C LPT Outer Stationary Airseal, Stg 2

AESA Automatisierungs- und Elektrotechnik Schaltanlagenbau GmbH

Current Repair Capabilities by Engine

<u>G.E.</u>	P&W	<u>CFMI</u>	RR
CF6-6	JT8D (ALL)	CFM56-2 (ALL)	 RB211-22B
CF6-50	JT9D (ALL)	CFM56-3 (ALL)	RB211-524 (ALL)
CF6-80A	PW2000	CFM56-5 (ALL)	RB211-535 (ALL)
CF6-80C2	PW4000	CFM56-7	,
CF6-80E			
CF34			
LM2500	<u>IAE</u>	MILITARY	SOLAR TURBINES
LM5000	V2500 (A1)	F101	MARS
LM6000	V2500 (A5)	F108	MERCURY
TF39	V2500 (D5)	F110	TAURUS
F101		TF34/39	TITAN
F108		AMRAAM MISSILE	
F110			

Teardown Advantages

- Parts within capabilities can be routed in-house for overhaul providing savings in shipping.
- Parts identified for repair other than can be drop shipped directly within the Chromalloy network.
- As an option, perform clean and inspection on material identified and tag serviceable if it meets manual requirements
- · Parts identified for scrap can be disposed of at location

AESA Automatisierungs- und Elektrotechnik Schaltanlagenbau GmbH



Providing customers with choice: both an engine overhaul shop and a repair station

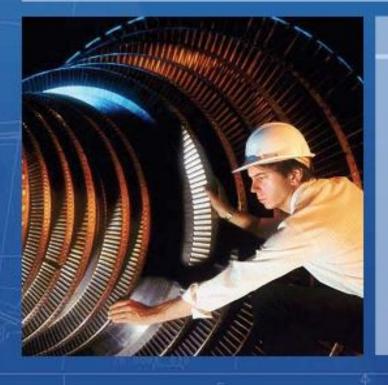
HIGH QUALITY PARTS

E TS has a comprehensive Quality Assurance program that produces defect-free parts. We use ISO 9000 methods to integrate an extensive array of turbine OEM like quality specifications and procedures. We apply the high quality demands of FAA certified aviation jet engines and methods required by NASA for spacecraft. Running through these methods, ETS also applies its rigorous Zero-Tolerance Quality Assurance oversight.



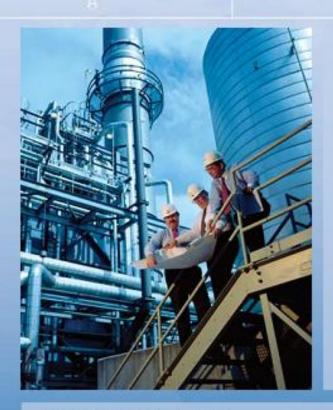
SERVICE PROVEN

P or many years, ETS has produced and installed turbine replacement parts for turbines throughout the world. During the design phase, our structural and thermal analysis tools provide substantiation for the design of performance upgrades. After the parts go into service, ETS Power Group methodically monitors the performance and dura bility trends in real world environments. These sophisticated reliability methods validate our advanced development process. Service proven parts assure that our customer's parts will provide many years of satisfactory service.



LTSA's

To allow our customers to effectively manage their risks, ETS Power Group provides comprehensive gas turbine Long Term Service Agreements. These LTSA's provide the full array of on-site turbine inspection services and component repairs. ETS Power Group also provides all of the parts needed for turbine overhauls. We offer combustion components, turbine buckets and nozzles in addition to consumable spares.



E TS Power Group is the foremost provider of New Alternative Source Parts for industrial gas turbines. Our turbine parts are the cost-effective solution for combustion turbine owners and operators throughout the world. We are dedicated to producing only the highest quality turbine parts for increased efficiency and maximum durability.

Our mandate is simple: Provide the power generation industry with superior quality, service proven turbine parts. Our commitment to evolutionary turbine design principles enables our team to incorporate thoughtful innovation with time-tested gas turbine technologies. ETS Power Group empowers customers with the best technical turbine design know-how, service and support in the industry. With flawless fleet logistics and risk management tools, our wide range of design and engineering services have a simple aim: minimize your costs and maximize your output.

IMPROVED DURABILITY

E TS Power Group's turbine parts are optimized for durability and ease of repair. Each component that we develop takes full advantage of our decades of turbine design expertise, many years of operational experience and all the lessons we have learned from repairing turbine parts. By listening to our clients and solving their unique problems, ETS Power Group has amassed a wealth of valuable technical

expertise that can solve a broad range of turbine problems. Our products incorporate the latest in aero-thermal designs, upgraded materials and protective coatings. World-class engineering combined with our deep understanding of field problems, merge to provide turbine parts that are second to none.

ENGINES WE SUPPORT

- Westinghouse™ 251B-11, B-12
- Westinghouse™ 501D, 701D
- General Electric[™] Frame 6[™],
 Frame 7[™], Frame 9[™]
- ABB GT13E2
- Siemens™ V94, V84, V64





CABLES & WIRES

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Table of Contents



Ships Power Cables MGSGO halogen-free, copper screened



Technical data

- According to VG 95218 part 60, screened.
 The core insulation continues to function during a fire without the need for extra flame-proof taping
- Conductor operating temperature max. +85 °C
- Nominal voltage U₀/U 0,6/1 kV
- Minimum bending radius approx. 5x cable ø

Cable structure

- Stranded copper conductors
- Heat-resistant EPR-insulation 3GI3, to DIN VDE 0207 part 20
- Cores stranded in layers with optimal lay-length
- Filling compound covering all cores
- Foil screen
- · Plain copper braided screen
- Polyester tape
- Chloroprene based outer sheath 5GM3, to DIN VDE 0207 part 21
- Jacket colour black

Properties

- halogen-free and flame retardant
- Colour code

1 core: black

2 cores: brown/blue

3 cores: brown/black/grey

4 cores: blue/brown/black/grey

Approved by

BWB (Bundesamt für Wehrtechnik und Beschaffung), i.e. German Federal Office for Defence and Procurement

Note

 AWG sizes are approximate equivalent values. The actual cross-section is in mm².

Application

Halogen-free power cables for marine craft are used for permanent installation on ships in all rooms and open decks as control and power cables.

Part no.	No.cores x cross-sec. mm ²	Outer Ø approx. mm	Cop. weight kg/km	Weight approx. kg/km	AWG-No.
59270	1 x 4	7,5	81,0	170,0	12
59271	1 x 6	8,4	104,0	200,0	10
59272	1 x 10	9,5	149,0	260,0	8
59273	1 x 16	10,0	214,0	340,0	6
59274	1 x 25	12,0	311,0	480,0	4
59275	1 x 35	13,0	416,0	590,0	2
59276	1 x 50	15,0	572,0	760,0	1
59277	1 x 70	17,0	779,0	980,0	2/0
59278	1 x 95	19,5	1034,0	1300,0	3/0
59279	1 x 120	21,0	1316,0	1550,0	4/0
59280	1 x 150	23,0	1615,0	1850,0	300 kemil
59281	1 x 185	25,5	1968,0	2300,0	350 kcmil
59282	1 x 240	29,0	2506,0	2950,0	500 kcmil
59283	1 x 300	31,5	3345,0	3600,0	600 kamil
59284	2 x 1,5	11,5	105,0	340,0	16
59285	2 x 2,5	12,4	132,0	400,0	14
59286	2 x 4	13,4	170,0	460,0	12
59287	2 x 6	14,7	217,0	570,0	10
59288	2 x 10	16,2	307,0	720,0	8
59289	2 x 16	19,0	471,0	940,0	6
59290	2 x 25	22.5	670.0	1300.0	4

Part no.	No.cores x cross-sec. mm ²	Outer Ø approx.mm	kg / km	Weight approx. kg/km	AWG-No.
59291	3 x 1,5	12,0	125,0	380,0	16
59292	3 x 2,5	13,0	161,0	440,0	14
59293	3 x 4	14,0	215,0	520,0	12
59294	3 x 6	15,5	282,0	640,0	10
59295	3 x 10	17,6	417,0	840,0	8
59296	3 x 16	20,0	636,0	1110,0	6
59297	3 x 25	24,0	924,0	1610,0	4
59298	3 x 35	26,0	1233,0	2020,0	2
59299	3 x 50	30,0	1703,0	2610,0	1
59300	3 x 70	34,5	2413,0	3450,0	2/0
59301	3 x 95	39,7	3191,0	4710,0	3/0
59302	3 x 120	43,0	3975,0	5680,0	4/0
59303	4 x 4	15,2	284,0	620,0	12
59304	4 x 6	17,0	371,0	750,0	10
59305	4 x 10	19,4	545,0	1010,0	8
59306	4 x 16	22,0	796,0	1400,0	6
59307	4 x 25	26,4	1170,0	2000,0	4
59308	4 x 35	29,2	1578,0	2530,0	2
59309	4 x 50	33,5	2278,0	3280,0	1
59310	4 x 70	38,2	3090,0	4450,0	2/0
59311	4 x 95	44,2	41 10,0	5930,0	3/0

Dimensions and specifications may be changed without prior notice. (RW01)

Light Marine Telecommunication Cables LFMSGSSGO halogen-free, 2x Cu-screened



Technical data

- According to VG 95218 part 66, 2x copper screening with improved cross-talk protection.
 No loss of insulation if directly exposed to open flame.
 - No special flame proof layer necessary
- Conductor operating temperature max. +85 °C
- Min. installation temperature -10 °C
- Nominal voltage 250 V
- Minimum bending radius approx. 6x cable Ø

Cable structure

- Stranded (7) tinned copper conductor
- Cross-linked polyolefin-insulation
- Core stranded to pairs with optimal lay-length
- Tinned copper, braided screening over each pair
- Polyester foil seperator
- · Overall polyester taped inner covering
- Tinned copper, braided overall screen
- · Halogen-free insulating layer
- · Overall tinned copper, braided screen
- · Polyester foil separator
- · Elastomere based outer sheath
- Sheath colour black

Properties

- · Oil resistant and flame retardant
- Colour code
- All sizes and dimensions are colour coded
- Approved by

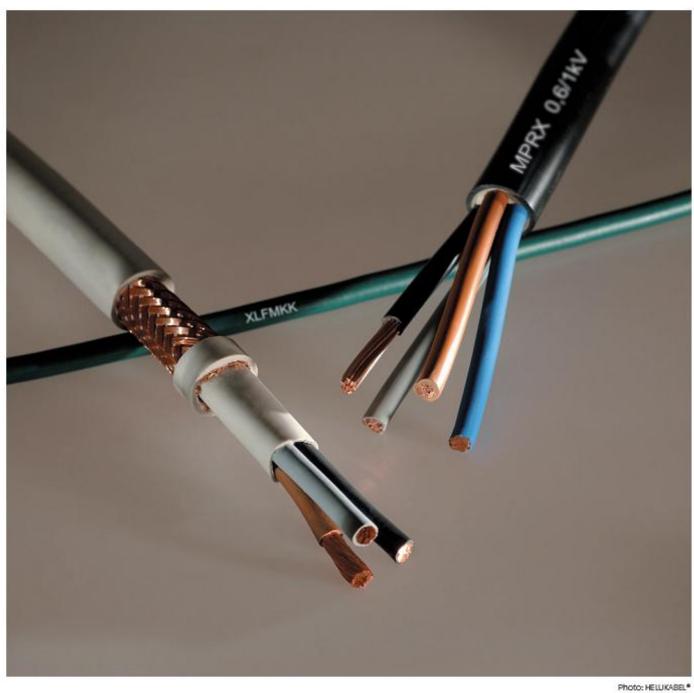
BWB (Bundesamt für Wehrtechnik und Beschaffung), i.e. German Federal Office for Defence and Procurement

Application

For fixed installation on marine craft above and below decks.

Part no.	No.pairs x cross-sec. mm ²	approx.mm	Cop. weight kg/km	Weight approx. kg/km	Part no.	No pairs x cross-sec. mm ²	Outer Ø approx. mn	Cop. 1 weight kg / km	Weight approx. kg/km	
59396	5 x 3 x 0,4	16,0	248,0	420,0	59397	12 x 3 x 0,4	23,0	500,0	740,0	

Dimensions and specifications may be changed without prior notice. (RWO1)



Shipwiring and Marine Cables

SB | MC BSTR | MC MM

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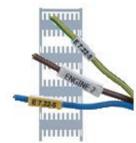
Wire and cable markers Maxicard MC KMC

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Wire and cable markers Cable ties KB | Markers KKM Marker sleeves KBH-S

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Printing systems and software Plotter and printing pens

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Printing systems and software Thermal-transfer printer TTP

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Screwdrivers

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Joint connectors

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Polycarbonate housing CM | ABS housing CT

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Aluminium housing CA

Cable gland systems

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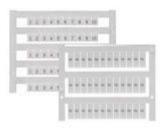
CONTA-CONNECT

CONTA-CLIP

Product overview

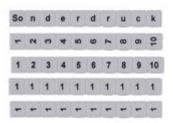
MARKING SYSTEMS CONTA-LABEL

Terminal marker Pocket-Maxicard PMC SB/BSTR Page 338



Terminal markers Quick marking system SB

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Terminal markers Quick marking system AS 3/10

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Wire and cable markers stainless steel marking system MPS

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Cable and wire markers Adhesive cable labels KKE

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Device and installation markers Maxicard MC GS | MC GST | MC GSU

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Device and installation markers Adhesive device labels GKE

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TOOL SYSTEMS CONTA-TOOL

Diagonal cutter Page 418



Cable cutter Page 419



Stripping tools Page 420



HOUSING SYSTEMS CONTA-BOX

Polystyrene housing CK Page 438



Polycarbonate housing CK-PC Page 446



Polyester housing CP Page 454



Terminal blocks for temperature measuring circuits TSK

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Pressure-spring junction terminals D

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Shield-connection clip SAB | SSAB

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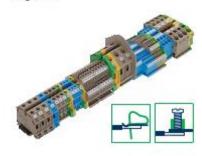






EX terminal blocks ATEX

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Marker holders for terminal blocks and end stops

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Cross-connections (Potential distribution)

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Fuse cartridges

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Specific accessories

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CONTA-CONNECT

CONTA-CLIP

Product overview

SPECIAL TERMINALS

Stud connection system HSK Page 186



Transformer terminals TKSITK

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Feed-through terminals RK | Fused terminals SIK/SK, in high-temp. design

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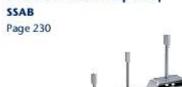
Cuttable terminal rails EKB

Page 224



Ceramic terminal blocks KKB

Page 228



Shield-connection clip SAB |









GENERAL ACCESSORIES CONTA-CONNECT

DIN rails TS

Page 268





End support

Page 274





labelling adapters Page 314



Test plugs Page 317



Test adapters Page 318



Fuse holders Page 322



CONTA-CONNECT

Feed-through terminals SRK | Protective earth terminals SSL

Screw connection system



- Foot can be snapped on TS 35 DIN rail
- . Housing made from polyamide 6.6 UL 94-V0

Connection diagram













Feed-through terminal 2 connections Feed-through terminal, 2 connections with screen connection rail Protective earth terminal 2 connections

Connection type
Size (L x W x H), mm with TS 35 x 7.5 mm
Туре
Type colour
Cat. no.

Screw connecti	on
48 x 5 x 47	
	Qty.
SRK 2.5/2A BG	
17100.2	100
SRK 2.5/2A BU	
17100.5	100

Screw connection	n
62.5 x 5 x 47	
	Qty.
SRK 2.5/2A SAS BG	
17119.2	80
SRK 2.5/2A SAS BU	
17119.5	80

Screw connection	
48 x 5 x 47	
Qı	y.
SSL 2.5/2A GNYE 17103.2	00

Colours available
Ratings
Rated voltage, V
Rated current, A Max. current capacity, A
Rated wire cross-section, mm ² AWG
Rated impulse voltage, kV Contamination degree
Plug gauge acc. to EN 60 947-1 Flamm. class acc. to UL 94
Connection data
Single wire (solid) stranded (stranded) mm ²
F. stranded f. stranded (w/ferrules acc. to DIN 46 228/1) mm ²
Contact wire range, mm²
Stripping length, mm
Torque, Nm Screw
Special connection, mm
Features
Material of insulated housing Temperature range
Number of cross-connection channels [Test pick-off
Accessories

IEC*	CSAus*	CSA*
1000	600	600
24 32	20	20
	2.5 22-12	
	8 3	
A3 [V0		
	0.2-4 -	
0.2-4 0.2-2.5		
0.2-4		
10		
0.4-0.8 Slotted M 2.5		

2) S 6) 1) 4) (2) (3) (9)

2) 5 6 1 5 6 2 8 9
IEC*
400
24 32
2.5 22-12
8 3
A3 V0
0.2-4 -
0.2-4 0.2-2.5
0.2-4
10
0.4-0.8 Slotted M 2.5
Fast-on 2.8
PA 6.6 L-40 to +120°C

(2)	
IEC* CSAus*	CSA*
2.5 22-1	12
8 3	
A3 V0	
0.2-4 -	
0.2-4 0.2-	2.5
0.2-4	
10	
0.4-0.8 Slotte	d M 2.5

reatures	
Material of insulated housing Temperature ra	inge
Number of cross-connection channels [Test pic	ck-off
Accessories	
End plate AP	
Cat. no.	
Partition plate TW	
Cat. no.	
Insulating cap SQIK for cross-connector	
Cat. no.	
Insulated cross-connection SQI	2 males
Cat. no.	2 poles
Insulated cross-connection SQI	3 poles
Cat. no.	2 poies
Insulated cross-connection SQI	4 poles
Cat. no.	4 poies
Insulated cross-connection SQI	5 poles
Cat. no.	3 poics
Insulated cross-connection SQI Cat. no.	6 poles
Insulated cross-connection SQI	o poics
Cat. no.	7 poles
Insulated cross-connection SQI	, bares
Cat. no.	8 poles
Insulated cross-connection SQI	
Cat. no.	9 poles
Insulated cross-connection SQI	
Cat. no.	10 poles
Insulated cross-connection SQI	
Cat. no.	30 poles
End stop ES	
Cat. no.	
Screwdriver SDB	
Cat. no.	
Quick marking PMC SB	
Cat. no.	

PA 6.6 -40	to +12	0°C
2	1	
	Page	Qty.
AP 2.5-10 BG		
2001.2	278	50
TW 2.5-10 BG		
2002.2	316	50
SQIK 2.5-10 YE	205	20
17200.8	285	20
SQI 2.5/2 YE	20.4	
17201.8	284	50
SQI 2.5/3 YE	204	
17202.8	284	50
SQI 2.5/4 YE	284	20
17203.8	204	20
SQI 2.5/5 YE 17204.8	284	20
SQI 2.5/6 YE	201	20
17205.8	284	20
SQI 2.5/7 YE		
17206.8	284	20
SOI 2.5/8 YE		
17207.8	284	10
SQI 2.5/9 YE		
17208.8	284	10
SQI 2.5/10 YE		
17209.8	284	10
SQI 2.5/30 YE		
17210.8	284	5
ES 35/K/ST BG		
2828.0	274	50
SDB 0.5x3,0		
1085.0	422	- 1
PMC SB 5/50 WH		
4600.7	339	500

PA 6.6 -40	to +12	0°C
2		
	Page	Qty.
AP 2.5-10 BG		
2001.2	278	50
TW 2.5-10 BG	216	
2002.2	316	50
SQIK 2.5-10 YE	285	20
17200.8 SOI 2.5/2 YE	203	20
17201.8	284	50
SQI 2.5/3 YE		
17202.8	284	50
SQI 2.5/4 YE		
17203.8	284	20
SQI 2.5/5 YE		
17204.8	284	20
SQI 2.5/6 YE	204	20
17205.8	284	20
SQI 2.5/7 YE	284	20
17206.8	204	20
SQI 2.5/8 YE 17207.8	284	10
SOI 2.5/9 YE	201	10
17208.8	284	10
SQI 2.5/10 YE		
17209.8	284	10
SQI 2.5/30 YE		
17210.8	284	5
ES 35/K/ST BG	274	
2828.0	274	50
SDB 0.5x3,0	422	1
1085.0 PMC SB 5/50 WH	422	
4600.7	339	500
4000.7		500

PA 6.6 -40 to +120°C 1 1 Page Qty. AP 2.5-10 BG 2001.2 278 50 TW 2.5-10 BG 2002.2 316 50 SQIK 2.5-10 YE 17200.8 285 20 SQI 2.5/2 YE 17201.8 284 50 SQI 2.5/3 YE 17202.8 284 50 SQI 2.5/3 YE 17203.8 284 20 SQI 2.5/5 YE 17204.8 284 20 SQI 2.5/6 YE 17205.8 284 20 SQI 2.5/6 YE 17205.8 284 20 SQI 2.5/7 YE 17205.8 284 20 SQI 2.5/7 YE 17206.8 284 20 SQI 2.5/8 YE 17207.8 284 10 SQI 2.5/9 YE 17207.8 284 10
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SQI 2.5/10 YE 17209.8 284 10
17209.8 284 10 SQL2.5/30 YE
17210.8 284 5
ES 35/K/ST BG
2828.0 274 50
SDB 0.5x3,0
1085.0 422 1
PMC SB 5/50 WH
4600.7 339 500

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Efficient Home

Improve home comfort, reduce energy bills, be eco-responsible

Home solutions



Efficient Enterprise

Drive enterprise-wide financial performance while conserving resources

- · Oil & Gas
- Electric Utilities
- Water
- Mining, Minerals, Metals
- Food & Beverage
- Machines
- Cloud and Service Providers
- Enterprise Data Centre
- Finance
- Healthcare
- Life Sciences
- Hotels
- Transportation
- Marine and Shore connection



Smart Grid

Drive network stability, integrate renewables, manage the grid effic iently

- Smart Generation
- Flexible Distribution
- Efficient Enterprise
- Efficient Home
- Demand Response



Smart Cities

Make cities smarter: more efficient, liveable, and sustainable

- Smart Cities solutions
- Smart Energy
- Smart Mobility
- Smart Water
- Smart Buildings & Homes
- Smart Public Services
- Smart Integration



Access to energy

Provides access to reliable affordable, and clean energy to people at the base of the pyramid with Bipbop programme

 Access to Energy solutions

Products



Access to Energy Collective Solutions



Building Management System



Cybersecurity Solutions



Energy and power digitization



Fuse Switches



Industrial & Specialized UPS and Power Conversion



Access to Energy Home Systems



Busway & Cable Management



Data Centers and Server Rooms and Network Closets



Energy Management Services



HMI (terminals and industrial PC)



Industrial communication



Audio-Video Solutions



Contactors & Protection Relays



Din rail modular devices



EVlink charging solutions for electric vehicles



Home Control



Industrial plugs and sockets



Boxes, Cabling & Interfaces



Cooling Solutions



Emergency Lighting



Feeder Automation



IED User Software



Installation material

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IT Services



Motion & Drives



Motor Starters



MV Circuit Breakers & MV Contactors



MV Switchgear



MV Transformers



MV Disconnectors, Switches, Switch-Disconnections, Reclosers



Network Connectivity

MV Instrument Transformer



Network Management Software



PAC, PLC & other Controllers



MV/LV Prefabricated

Panelboards & Switchboards



Power & Energy Monitoring System



Power Circuit breakers & Switches



Power connection and distribution



Power Quality



Power supplies & transformers Prosumer Microgrid



Protection Relays by Application



Protection Relays by Range



Pushbuttons, Switches, Pilot Lights, Control stations & Joysticks



Security and Environmental



Sensors & RFID system



Power Quality

Protection Relays by Range



Power supplies & transformers

Pushbuttons, Switches, Pilot

Lights, Control stations &



Prosumer Microgrid



Protection Relays by Application



Security and Environmental



Sensors & RFID system



Signaling Units



Joysticks

Software



Solar for Ground Mounted Plants



Solar for Industrial & Commercial Rooftops



Solar for Residential



Solar Off-Grid and Back-up



StruxureWare for Data Centers



Substation Automation Systems



Surge Protection and Power Conditioning



Switches, Sockets & Boxes



Systems and architectures



Telemetry & Remote SCADA Systems



Telemetry System



Uninterruptible Power Supply (UPS)



Universal Enclosures



Weather Observation Hardware

CONTA-CONNECT

Screw connection system SRK | SSL

An overview of the advantages

Compact with identical shapes

The external size and shape are identical for the **SRK** feed-through terminal and the **SSL** PE terminal in the cross-sections 2.5 mm², 4 mm², 6 mm² and 10 mm². Identical end plates and partition plates can thus be used. The width (pitch) of the terminal blocks is 2.5 mm² (5 mm), 4 mm² (6 mm), 6 mm² (8 mm) and 10 mm² (10 mm). Despite their small size, the **SRK** feed-through terminals and the **SSL** PE terminals have a rated voltage range of up to 1000 V.

Large wire-entry bay and connection space

The wire-entry bay is very spacious – this permits quick wiring of solid or finely stranded wires, with or without wire-end ferrules. The rated cross-sections specified in our documentation correspond to a connection with stranded wires using wire-end ferrules. It is also possible to use solid wires up to the next larger cross-section size.

Security and stability

The insulated terminal housing with its special foot shape guarantees a convenient snap-on to the rail and a secure mount (on TS 35x7.5 and TS 35x15 according to EN 60715). Metal parts – including screws, clamping yoke, busbars, and PE foot – are securely mounted within the terminal housing. In addition, the screws are held captive from above by a screw brake mechanism. The PE terminals (SSL 2.5 to SSL 10) make an electrical and mechanical connection to both sides of the rail. It can be snapped on to the rail with no need for screws and offers a maximum of mechanical and electrical security.

Cross-connection system

The standard feed-though terminals in 2.5 mm², 4 mm², 6 mm² and 10 mm² feature two cross-connection channels. So the two-pole **SQ1.../2** cross-connectors can be used to connect any number of terminals with each other.

Distributing potentials

The **SQI** cross-connectors are available from 2 to 10 poles and with 30 poles. Two cross-connection channels allow two voltages to be fed across when working with the standard terminals with rated cross-sections of 2.5 mm², 4 mm², 6 mm² and 10 mm².

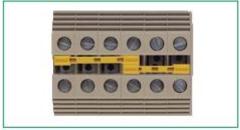
It is possible to shorten the **SQI** cross-connection with a cutting tool. The **SQI** system allows you to maintain touch-protection safety by covering the cut (uninsulated) end with a **SQIK** insulation cap.











Screw connection system SRK | SSL

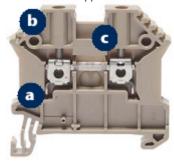
Features



The connection | Secure contact

The clamping yoke transmits pressure from the screw to clamp the conductor against the busbar. The required contact force is generated by the torque applied to the screw.

- Rising clamp design
- High contact force and contact security | Minimal contact resistance
- Clear separation of electrical and mechanical functions
- Clamping yoke made from hardened steel: galvanized, chrome-plated and additionally thick-film passivated
- The busbars are made from copper with surface coating (tin)
- · Resistant to vibration and maintenance-free
- Corrosion-free
- · Low voltage drop
- Compact shape
- · Foot base can be snapped on TS 35 DIN rail





Pluggable cross-connection options

Distributing potentials with the pluggable **SQI** cross-connection system is quick and easy.

Two cross-connection channels allow two voltages to be fed across when working with the standard terminals with rated cross-sections of 2.5 mm², 4 mm², 6 mm² and 10 mm².

- Available in 2 to 10 and 30 poles
- · Simple to insert and thus quicker to install
- No insulation plate or partition plate is required between a neighbouring cross-connection, since the SQI has a touch-safe protective design
- Cross-connection can carry the full rated current and voltage of the corresponding terminal block
- Individual terminals can be skipped over by breaking out contact pins in the cross-connector

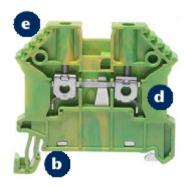
Feature

The **SRK 2.5** to **SRK 10** feed-through terminals have a rail adapter built in to the lower part of the terminal housing. This allows the cable shield from a control or data line to

Easy and safe to wire with an established connection system

The screw-connection mechanism is easy to operate and can be used to establish a quick, safe connection using solid and finely stranded wires with or without wire-end ferrules.

- · Simple and self-explanatory usage
- · Can be used around the world
- A connection mechanism that has proven itself in millions of applications
- · Generous wire-entry geometry
- · Connection of multiple wires is possible
- PE foot contact on both sides can be snapped on (no screws) to TS 35x7.5 and TS 35x15 rails.



d Housing insulation material

- Polyamide PA6.6 UL 94, flamm. class V0, self-extinguishing without burning drops
- Free of hazardous materials such as halogen or phosphor
- · Creepage resistance: CTI 600
- Operating temperature from -40°C to +120°C

e Marking options

The standard terminals feature four labelling channels.

They can be fitted with four PMC SB labelling tags or two

PMC BSTR tags.

CONTA-CONNECT

Screw connection system SRK | SSL

Proven - Safe - Reliable

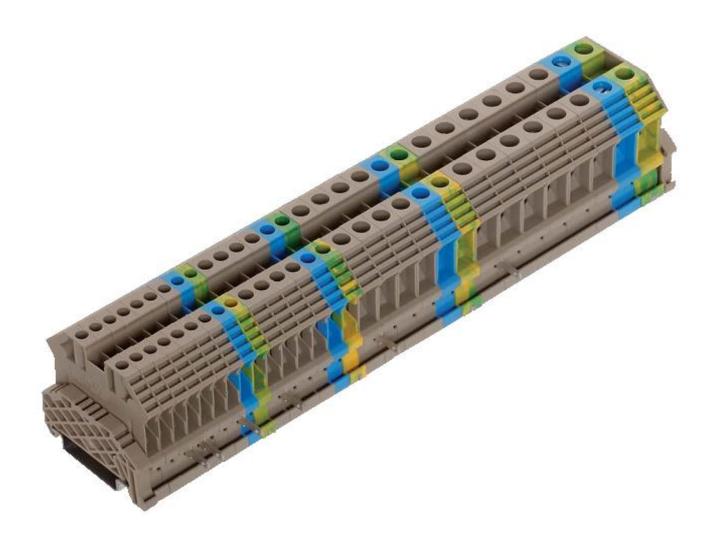


CONTA-CLIP offers an innovative line of feed-through and protective-earth terminals featuring the proven screw-connection system for the smallest cross-sections ranging from 0.08 mm² to 10 mm². The screw-connection mechanism is easy to operate and can be used to establish a quick, safe connection using solid and finely stranded wires with or without wire-end ferrules. The protective-earth terminals feature a PE foot contact that is snapped on without screws, ensuring mechanical and electrical safety.

Our well-designed line of accessories allows you to significantly reduce your installation and storage costs. Potential voltages is muddled, the **SQI** pluggable cross connection system is used to connect together terminals along the rail. All of the insulating materials used in this product line are free of pollutants. They also comply with flammability class V0 (self-extinguishing) according to UL 94.

The basic feed-through and protective-earth terminals are certified as standard.

Atex and can thus be used in explosive-risk EEx e. zones.*1



Triple-level terminal block IKDIDLI

Page 56



Motor-connection terminal VMAK

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Triple-level terminal block IKDJIK

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Disconnect terminal TRKISTK 2|TK

Page 62



Pluggable connection system PK-TS

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Three-wire installation terminals FDLIS

Page 128



Motor-connection terminal ZVMAK

Page 159



Disconnect-blade terminals | Disconnect terminals | Fused terminals FTRK

Page 162



Compact terminal series for direct mounting ZSRK | ZSLN

Page 178



CONTA-CONNECT

CONTA-CLIP

Product overview

Screw connection system





Screw connection system SRKISSL

Page 16



Screw connection system RKISL

Page 24



Double-level terminal blocks RKDIRKDG

Page 46



Test-disconnect terminals PTK

Page 68



Fuse-disconnect terminals STKISIK **Fused terminals SK**

Page 72



Three-wire installation terminals DLIJDLIS

Page 80



Feed-through terminals for direct no-rail mounting

Page 92



Pressure-spring connection system



Pressure-spring connection system

FRKJESL



Double-level terminal blocks FRKD | Double-level PE terminal FSLD



Disconnect-blade terminals | Disconnect terminals | Fused terminals FTRK



Tension-spring connection system



Tension-spring connection system

ZRK | ZSL



Double-level terminal blocks ZRKD| Double-level PE terminal ZSLD

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Triple-level terminal block ZIKD

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AESA GmbH – <u>www.aesa-deutschland.de</u> – MADE in GERMANY – <u>info@aesa-deutschland.de</u> - +4951135338 - 450 Oil and gas



Defining the limit as standard



The oil and gas industry is part of the particularly complex and safety-relevant sectors within plant engineering.

Highest requirements on modulating accuracy, data transfer and switch-off behaviour in emergency situations are standard features.

AUMA has developed special concepts able to meet the special challenges such as covering large distances and the handling of actuators in systems with potentially explosive atmospheres with high safety restrictions.

Explosion-proof actuators and gearboxes

- Explosion protection: The plug-in electrical connections are always designed as "double sealed".
- Fireproof housing with their special coating, AUMA actuators remain fully functional during 30 minutes even when subjected to temperatures up to 1,100 °C.
- Modbus RTU optimum use of the Modbus RTU protocol to cover long distances up to 296 km via conventional cables
- SIL functional safety all details to draw up a risk analysis for plant operators and consultants













Multi-turn actuator SAEx with integral controls ACExC

Multi-turn actuator/worm gearbox Multi-turn actuator/bevel gearbox combinations SAEx/GS

combinations SAEx/GK

- Multi-turn actuators SAEx
- ▶ Controls ACExC
- Multi-turn actuators SAEx
- ▶ Multi-turn actuators SAEx

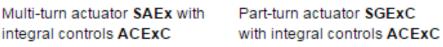














Multi-turn actuator/bevel gearbox combination SAEx/GST

- integral controls ACExC (wall bracket)
- Multi-turn actuators SAEx
- ▶ Controls ACExC
- Part-turn actuators SGExC
- Multi-turn actuators SAEx



explosion protection





Zone classification

Zone 0 Zone 1 Zone 2	Zone 0	area in which an explosive atmosphere consisting of a mixture with air of flammable substances in the form of gas or vapour is present continuously or for long periods or frequently
	Zone 1	area in which an explosive atmosphere consisting of a mixture with air of flammable substances in the form of gas or vapour is likely to occur in normal operation occasionally
	Zone 2	area in which an explosive atmosphere consisting of a mixture with air of flammable substances in the form of gas or vapour is not likely to occur in normal operation but, if it does occur, will persist for a short period only
	Zone 20	area in which an explosive atmosphere in the form of a cloud of dust in air is present continuously, or for long periods or frequently
Dust	Zone 21	area in which an explosive atmosphere in the form of a cloud of dust in air is likely to occur, occasionally, in normal operation
	Zone 22	area in which an explosive atmosphere in the form of a cloud of dust in air is not likely to occur in normal operation but, if it does occur, will persist for a short period only















fluorescent lighting

- EXLUX 6000/6400 Standard light fittings
- Emergency light fittings

Zone 1, Zone 2 Zone 21, Zone 22

Description

- light fittings for 1 or 2 fluorescent lamps with a power output of 18 W, 36 W or 58 W
- > with electronic ballast
- > emergency light fittings from the EXLUX 6008/6408 series are outfitted with electronic ballasts and integrated emergency light electronics that include microprocessor-controlled monitoring and charging technology
- compact, sturdy construction, impact-resistant, high degree of dust and water resistance
- enclosure made of fibre-glass reinforced polyester resin
- > polycarbonate cover with prismatic structure
- easy maintenance access due to central locking device
- > switch with safety lock
- > power is shut off when the light cover is opened

Applications

- > as a standard lighting fixture
- as group or central battery powered emergency light fittings

- emergency light fittings from the EXLUX 6008/6408 series can be used as safety illumination
- flexible mounting options due to an extensive selection of accessories

Lighting technology

- > instant start-up with flicker-free operation
- > high luminous efficiency
- > optimal light distribution
- light ray angle optimisation and anti-glare protection provided by prismatic design of cover

Type of protection

NEC

> IP66/67 in accordance with EN 60598

EN, IEC II 2 G; EEx ed (m) IIC T4, Zone 1

⊕ II 2 D; IP 66 T_{Omax}*

Class I Zone 1 and 2, AEx de IIC T4, Div. 2, Groups A, B, C, D, T4

> Class II Div. 1 and Div. 2, Groups E, F, G

Class III

*Temperature class or maximum surface temperature depends on lamp selection





fluorescent lighting exlux sheet steel versions

- EXLUX 6014/6414 Standard light fittings
- EXLUX 6012/6412 Inset light fittings

EXLUX 6018/6418 Emergency light fittings

Zone 1, Zone 2

Description

- Iight fittings for 1 to 4 fluorescent lamps with a power output of 18 W, 36 W or 58 W
- > with electronic ballast
- compact, sturdy construction, impact-resistant,
 high degree of dust and water resistance
- enclosure made of powder-coated sheet metal or stainless steel
- > safety glass-equipped, hinged cover
- easy maintenance access due to central locking device
- > switch with safety lock shuts power off when the light cover is opened
- emergency light fittings from the 6018/6418 series with electronic ballast and integrated emergency light electronics with microprocessorcontrolled monitoring and charging technology

Application

- > for lighting spray and enamelling lines
- > in pharmaceutical cleanrooms
- installation as pendant, retrofit or inset recessed light fitting

Lighting technology

- > instant start-up with flicker-free operation
- > high luminous efficiency
- > optimal light distribution
- > reflector can fold outward

Type of protection

> IP 65 in accordance with EN 60598





hand lamps

portable lamps

- Portable lamps Series 6144 Zone 1, Zone 2
- Series 6149
 Zone 1, Zone 2
 Zone 21, Zone 22
- Hand lamps
 Series 6140
 Zone 0, Zone 1, Zone 2
 Zone 20, Zone 21,
 Zone 22
- Mand lamps
 Series 6147
 Zone 1, Zone 2
 Zone 21, Zone 22

Description

- > designed for mobile use even in hazardous
- hand lamps/portable lamps with operational functions to match the task
- > sturdy, impact-resistant portable lights
- > high reliability and service life
- > light duration For up to 8 hours
- > rechargeable battery technology (6144)
- microprocessor-controlled battery capacity indicator – five LEDs display current operation status and charging condition (6144)

Lighting technology

- high luminous efficiency due to special reflector design
- > luminous intensity of up to 15,000 cd
- > continuous and blinking functions
- > equipped with an intensely bright Xenon lamp beam can be externally adjusted to a concentrated point or a wide angle area (6149)

Applications

- > for maintenance and servicing tasks
- > for inspection and check patrols
- use as an emergency light during power failures (6144)

EN, IEC	6147	II 2 G, EEx ed IIC T3/T4
		II 2 D, IP 65 T 145°C
	G 6144	II 2 G, EEx ib IIC T4
	6 6149	II 2 G, EEx d IIC T*
		II 2 D, IP 66 Tomax*
	6 6140	II 1 G, EEx ia IIC T4
		II 1 D, IP 65 T 130°C
	*Temperatu	re class or maximum surface temperature

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emergency light systems group and central battery systems

Group battery system Series 6920

Central battery system Series 6950

Description

- > group and central battery systems control, regulate and monitor the safety illumination system
- if the mains power is interrupted, general lighting is switched over to safety illumination and battery backup
- > the functionality of the safety light system is automatically monitored and errors are identified
- microprocessor-controlled rapid and maintenance-charge battery charging
- » special circuit monitoring function, alternatively each light can be individually monitored even explosion-protected lights
- documentation of all operation events in an electronic test logbook

Lighting technology

- > control of standard lights
- > use with rescue designation lights

- an integrated address module makes monitoring of individual lights possible
- various interfaces permit data transmission to external outputs

Applications

Safety illumination by means of these group or central battery systems meets DIN VDE 0108 and EN 50171 requirements. These systems are suitable for installation in the »non-Ex-area«, or as a power supply for safety illumination in the general industrial area and the hazardous area.

Type of protection

- > electronic apparatus cabinet IP54
- > battery compartment IP 43

Standards

- > DIN VDE 0108
- > EN 50171





installation equipment

- Control equipment Series 8040
- Plugs and sockets Series 8570
- Junction boxes Series 8102/8118
- Installation switch Series 8030/51
- Safety distributor switch Series 8146

Terminal boxes Series 8146/8125

Zone 1, Zone 2 Zone 21, Zone 22

Description

- installation switch series 8030 and control equipment series 8040 are designed for the switching of circuits
- junction boxes 8102/8118 and terminal boxes of the 8146/8125 series enable safe distribution and connection
- plugs and sockets in the 8575 series facilitate mobile power supply
- safety distributor switches/automatic circuit breakers of the 8146 series serve to protect and safeguard electrical circuits – can be safely switched on/off in the hazardous area

Applications

- for switching, distributing and safeguarding of electrical circuits in hazardous areas
- installation equipment and lighting all from the same reliable source – the complete solution advantage from R. STAHL!

Type of protection

> IP 65 Series 8030/8040

> IP66/67 Series 8102/8118

> IP 55/66 Series 8570

> IP 65 Series 8146

EN, IEC 8 8030/8040 II 2 G, EEx de IIC T6
8 8102/8118/8146 II 2 G, EEx e II T6
8 8570 II 2 G, EEx de IIC T6
II 2 D, IP 66 T 80 °C
8 8146 II 2 G, EEx de IIC T4
all series II 2 D, IP 65/66 T_{D max}*
*Temperature class or maximum surface temperature



HMIs for Oil & Gas Applications in hazardous areas



INNOVATIONS (Ex) INNOVATIONS

SERIES 200 - The First 7" Widescreen Display for Zone 1 / 2

Our new SERIES 200 features state-of-the-art technology, and comes with high-performance CPU, capacitive touch screen, and Windows Embedded Compact 7 operating system. A hardened glass layer adds enhanced protection to the 7" widescreen display. With its compact, fully rugged design, seawater resistance and IP66 standard, the SERIES 200 is the ideal solution for applications in harsh and demanding environments worldwide, e.g. tank farms and oil rigs, and is suitable for permanent operation at ambient temperatures between -40 °C up to +65 °C.



Sunlight-Readable (SR) Displays

Our innovative sunlight-readable (SR) displays ensure best, glare-free readability even in bright ambient light conditions, and are the ideal solution for outdoor applications, e.g. on oil rigs. Compared to other standard sunlight-viewable displays, this display type with its innovative polarization filter system substantially reduces disturbing reflections and glare, thus ensuring best image quality and readability.



User-Friendly, Explosion-Protected Widescreen Displays, Standard Keyboard / Mouse

Up until now, standard operator interfaces in container workstations have included multi-monitor configurations, or in case of failure only small HMIs of limited functionality. But this problem now belongs to the past: our explosion-protected widescreen KVM system solution ensures reliable and continuous operation even in case of critical situations. And despite display sizes of up to 24*, and 1920 x 1200 resolution, our widescreen displays stand out for their compact design.



Ready-to-Run Full Clients (Panel PCs) with Pre-Installed Operating System

Our Full Clients (Panel PCs) are ready-to-run — pre-configured, ex-factory, with a closed, multilingual operating system (Windows XP / Windows Embedded / Windows 7 Ultimate, etc.). Designed as OPEN HMI, the systems are open for all types of software applications.



Thin Clients with REMOTE HMI FIRMWARE

R. STAHL Thin Clients are fitted with a special firmware that protects the HMI system against external manipulations, permanently monitors the entire data communications, and switches to another server in the event of failure. Moreover, the REMOTE HMI FIRMWARE simplifies IP address management, and the overall configuration management.





EXPLOSION PROTECTION EQUIPMENT

Ex d IIB Terminal Boxes, Control Stations and Control Panels

EJB - Ex d IIB aluminum and stainless steel

The EJB series of flameproof enclosures and a large variety of flameproof operators, such as switches, pushbuttons and indicator lights, provides a reliable and versatile base to design comprehensive control stations and panels.

The enclosure materials provide the high corrosion resistance required in many industries including offshore and marine applications.





SPECIFICATION

- Certified Ex d and Ex tb as well as for installation of intrinsically safe circuits (Gas group IIB; Zones 1, 2, 21, 22)
- Ambient temperature range:
 -20 °C ... +60 °C,
 ingress protection IP66
 (IP67 on request)
- 40 sizes, material: copper-free aluminum alloy, epoxy painted RAL7005 (grey) or stainless steel 316L (AISI 304 on request), shot peened
- Optional circular or rectangular windows in various sizes
- Customizable configuration of operators, cable entry quantities and gland types as per specification



DMT - Ex d hazardous area grounding

The DMT electronic grounding devices are designed to monitor the capacitance and resistance of equipment where a build-up of static charges can occur within hazardous locations. They feature a clamp fitted to 8 meters of cable in order to measure and monitor the continuity to earth, aiming to eliminate the electrostatic charges while delivery vehicles transfer combustible products in tank farms, storage areas, or mixing stations.

DMT 2B GROUNDING DEVICE

- Certified Ex d and Ex tb (Gas group IIB; Zones 1, 2, 21, 22)
- Ambient temperature range:
 -20 °C ... +40 °C,
 ingress protection IP66
 (IP67 on request)
- Size: 375 x 270 x 200 mm, materials: copper-free aluminum alloy, epoxy painted RAL7005 (grey), fabricated stainless steel 316L or SS 304, shot peened

DMT 2C GROUNDING DEVICE

- Certified Ex d and Ex tb (Gas group IIC; Zones 1, 2, 21, 22)
- Ambient temperature range:
 -20 °C ... +40 °C,
 ingress protection IP66
 (IP67 on request)
- Size: 360 x 360 x 245 mm, materials: copper-free aluminum alloy, epoxy painted RAL7005 (grey), fabricated stainless steel 316L or SS 304, shot peened





TVCC - Ex d IIC camera enclosures

The GUB/WE-TVCC series is designed to contain compact CCTV cameras. Various camera types can be integrated in a GUB enclosure to facilitate remote monitoring in hazardous areas. The camera is mounted on an internal rail allowing the regulation of the distance to the window.

SPECIFICATION

- Certified Ex d and Ex tb (Gas group IIC;
 Zones 1, 2, 21, 22)
- Including anti-condensation resistor (115/230 VAC 50/60 Hz), external rain canopy, sun shade, and wall mounting bracket
- Ambient temperature range:
 -50 °C ... +60 °C,
 ingress protection IP67
- 3 sizes, materials: enclosure copperfree aluminum alloy, epoxy painted RAL7005 (grey), canopy and wall bracket aluminum epoxy painted RAL9001 (white)



EFDC - Ex d IIB+H₂ aluminum control units

The EFDC series of flameproof local control units is certified for the use in IIB hazardous gas atmospheres including hydrogen. The versatile range provides customized solutions with up to eleven function positions for different types of pushbuttons, LEDs, switches and manual call points.

SPECIFICATION

- Certified Ex d and Ex tb (Gas group IIB+H2; Zones 1, 2, 21, 22)
- Ambient temperature range:
 -20 °C ... +60 °C,
 ingress protection IP65
 (IP67 on request)
- 6 sizes, material: copper-free aluminum alloy, epoxy painted RAL7005 (grey)





Call points, visual, and audible signaling devices

E0301 AND E0302 MANUAL CALL POINTS WITH BREAK GLASS

- Certified Ex de IIC and Ex tb IIIC (E0301); Ex ed IIC and Ex tb IIIC (E0302) (Zones 1, 2, 21, 22)
- Ambient temperature range: -40 °C ... +50 °C, ingress protection IP66
- Material: cast iron (E0301); GRP (E0302)
- Optionally with series or end-of-line resistors

E501 STATUS LIGHT

- Certified Ex d IIB and Ex tb IIIC (Zones 1, 2, 21, 22)
- Ambient temperature range: -40 °C ... +85 °C, ingress protection IP66
- Lamp type: 15 W incandescent
- 5 glass colors: white, red, green, blue, amber
- Material: cast iron

ETH12MD MULTIPLE TONE WARNING DEVICE

- Certified Ex d IIC (Zones 1, 2)
- Ambient temperature range: -20 °C ... +40 °C, ingress protection IP55
- Voltages: 12, 24, 48, 115, 230VAC; 12, 24, 48 VDC
- Sound output: up to 106 dB, 440-1600Hz, 32 different warning sounds
- Material: body of copper-free aluminum alloy, plastic acoustic diffuser with conductive coating

LPA AERIAL OBSTACLE SIGNAL DEVICE

- Certified Ex d IIC and Ex tD (Zones 1, 2, 21, 22)
- Ambient temperature range: -20 °C ... +40 °C, ingress protection IP66/IP67
- 4 colors: orange, blue, red, green
- 4 types of lamps: xenon, fluorescent, halogen, incandescent
- 3 mounting methods: suspension, arm, ceiling
- Material: body of copper-free aluminum alloy, globe of borosilicate glass with Fresnel lens of colored thermo-plastic

EVC100 FLASHING BEACON

- Certified Ex d IIC and Ex tD (Zones 1, 2, 21, 22)
- Ambient temperature range: -20 °C ... +40 °C, ingress protection IP66/IP67
- Lamp type: 4.5 W 6 Joule miniflash xenon, 5 colors: blue, yellow, white, red, green
- Voltages: 12/24, 48, 110, 220/240 VAC; 12/24, 48 VDC
- 3 mounting methods: suspension, arm, ceiling
- Material: body of copper-free aluminum alloy, globe of borosilicate glass











Ex enclosures Plastic, empty enclosure with hinged door



Ex enclosure with hinged door, plastic

Model No. \$	Width ¢	Height ¢	Depth ÷
▶ KEL 9201.600	200 mm	300 mm	150 mm
▶ KEL 9202.600	250 mm	350 mm	150 mm
▶ KEL 9203.600	300 mm	400 mm	200 mm
▶ KEL 9204.600	400 mm	400 mm	200 mm
▶ KEL 9205.600	400 mm	600 mm	200 mm
▶ KEL 9206.600	600 mm	600 mm	200 mm
▶ KEL 9207.600	500 mm	500 mm	300 mm
▶ KEL 9208.600	600 mm	800 mm	300 mm
▶ KEL 9209.600	800 mm	1000 mm	300 mm





Product Catalog for Industrial Applications 2013

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Safety for people and the environment: We know your responsibility – and want to share it with you.

The requirements for safety management in fields that deal with hazardous materials are as diverse as industry itself. No matter whether it is manufacturing companies, the chemical industry or processing operations: Every operation or production location has many different potential hazards to people, the environment and equipment that must be kept to a minimum.

YOUR CONTACT FOR INNOVATIVE SAFETY TECHNOLOGY: DRÄGER

Dräger helps to responsibly meet this obligation – with products, services and training sessions that are tailored to each hazardous situation and that fulfill legal requirements. We will advise you in all questions involving solid, liquid and gaseous hazardous substances and will help you to select appropriate equipment for your needs.

Our focus: detection and protection.

The life and health of human beings is our first priority. This is why we have developed a range of durable, robust products that warn you and your employees in advance of imminent dangers – and protect you from head to toe in emergencies.

Gas Detection Technology

Many incidents can be avoided by using reliable early warning systems. The portable and stationary gas detection technology from Dräger indicates precisely when standards and threshold values are exceeded. Thanks to highly sensitive, durable Dräger sensors, the devices detect a multitude of hazardous substances even in very small concentrations, measure them seamlessly and reliably warn people at work of possible dangers.

Protective Equipment

Despite precise detection technology, human beings working in industrial environments still must work in hazardous areas. These include the repair of leaks, cleaning and maintenance work in confined containers, decontamination work as well as rescue measures following deployments to chemical plants, for example. The equipment from Dräger offers all-round protection during emergencies. Dräger respiratory protection technology reliably provides breathable air, the robust Dräger chemical protective suits protect against hazardous gases, liquids and aerosols. The Dräger portfolio of personal protective equipment is completed by a professional eye protection range.

Alcohol and Drug Testing Devices

Many industrial activities require the highest degree of attention. As a result, alcohol and drugs present a large risk in safety-relevant industrial applications. This makes it important to detect a possible abuse before people and the environment are damaged. With the help of the alcohol and drug testing devices from Dräger, you can check the fitness for work of your employees quickly and easily at any time.

Services and training: we protect you and your employees – with everything that goes with it.

What good are the best products if they can't be optimally used or have their operational readiness checked regularly? Dräger prevents this danger as well with a wide spectrum of services.

Training

Our training units especially contribute to you and your employees being able to appropriately react to a danger. We train you and your employees in safely using Dräger products or rescue techniques in small groups directly on-site or in one of our training centers.

Service

DrägerService also offers complete safety solutions to ensure that you are optimally armed for emergencies. If desired, we will inspect and maintain your devices. To make sure that the costs remain within the budget, our service team stands by your side to answer all questions related to the efficient use of our products.





Rental Equipment

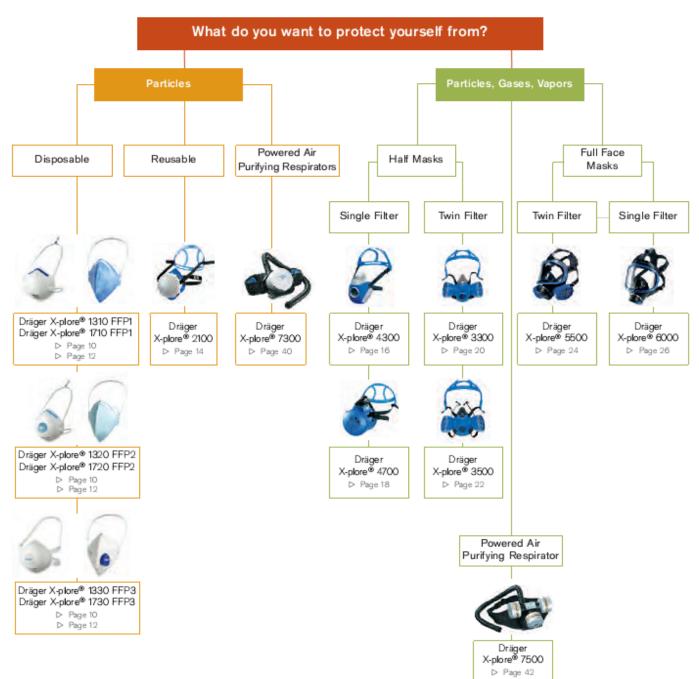
Special situations require special equipment. If, for example, you are faced with comprehensive cleaning and maintenance work, your need for detection technology and respiratory protection can temporarily increase. We are happy to help you out with your bottleneck – with the Dräger rental equipment service.

Our Partners: the Specialist Dealers

You can naturally continue to order all Dräger products from your usual source. If you would like to take advantage of benefits in consultation and logistics, we recommend contacting our local Dräger specialist dealer partners.

LIGHT RESPIRATORY PROTECTION

Overview of Dräger Light Respiratory Protection



D Accessory components for air purifying respirators beginning on p. 44

ho The right filter selection beginning on p. 28

10

Dräger X-plore® 1300

The classic: pre-shaped, particle filtering face pieces

ADVANTAGES:

- Versions available in all three EN protection classes: FFP1, FFP2 and FFP3 in accordance with EN 149:2001+A1:2009
- Protects against fine dust as well as solid and liquid particles
- Selectable with or without exhalation valve
- Odour versions: additional protection against unpleasant odours in the workplace





Simply practical:

the continuous loop strap VarioFLEXTM
To remove the mask, the wearer simply pulls it
down. The mask will hang around the neck thanks
to the continuous strap – without interfering in other
activities. This leaves it immediately ready for use
when needed.

(not for Dräger X-plore 1330 V FFP3)

SPECIALLY SHAPED MASK BODY

The mask fits safely and comfortably – even with the most varied of face shapes. The spacious interior volume ensures wearing comfort and communication at the same time.

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Dräger X-plore® 4300

Light, comfortable and efficient single filter half masks

ADVANTAGES:

- Optimized design for high wearer comfort
- Hypoallergenic material mixture (TPE) and low weight: can be worn for long periods of time
- Available in two different sizes
- Two connection types for various usage options with particle, gas and combination filters
- Dräger X-plore Rd40 filters beginning on p. 32
- Dräger X-plore Rd90 filters beginning on p. 36



ACCESSORIES



Dräger X-plore® Rd40 Filter



Dräger X-plore® Rd90 Filter



Compressed-air hose Rd40, including belt and attachment clip (the filter is worn on the belt)



Wikru storage box

ESPECIALLY LIGHT

The mask has an exceptional low weight.

Dräger X-plore® 5500

The state-of-the-art twin filter full face mask for various uses

ADVANTAGES:

- Complete respiratory and eye protection
- Meets the highest demands for a tight fit and wearer comfort
- Universal size: a good fit for all face sizes, simple storage and spare part storage
- All-round mask with a comprehensive selection of Dräger X-plore filters
 Dräger X-plore filters beginning on p. 28



ACCESSORIES



Dräger mask spectacles



Storage box Mabox II



Storage box Wikov V

BAYONET SYSTEM

The bayonet system allows an ergonomic weight distribution of the filters, while providing an optimal view during work.

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Dräger X-plore® Rd90 Filters

Filters with Dräger-specific thread connection for the single filter half masks Dräger X-plore® 4390 and Dräger X-plore® 4790

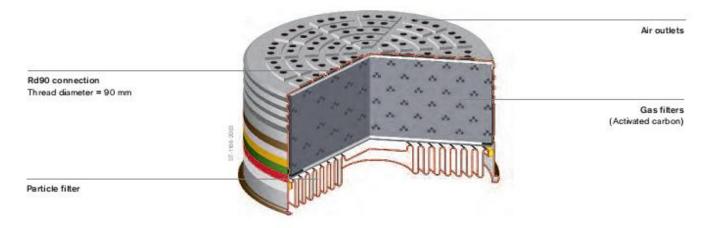
ADVANTAGES:

- Aluminum housing
 - For extra safety: good detection of potential filter damage
- Individually packaged and sealed
 - Five filter package
 - Filters are optimally protected until their use
- Maximum protection with comprehensive range of filter types
 - Optimal protection for all application area



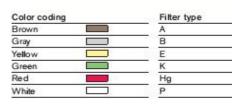
Dräger X-plore® Rd90 filter

Cross-section of a Dräger X-plore® Rd90 combination filter:



- Dräger X-plore 4390 beginning on p. 16
- Dräger X-plore 4790 beginning on p. 18

FILTER COLOR CODES



Gases and vapors of organic compositions, boiling point ≤ 65 °C	
Inorganic gases and vapors, (e.g. chlorine, hydrogen sulfide, hydrogen cyanide)	
Sulfur dioxide, hydrogen chloride	
Ammonia	
Mercury vapor	
Particles	

Overview of Dräger Escape Devices



Dräger PARAT® 4500

The reliable companion while escaping from suddenly occurring particle and gas hazards

VORTEILE:

- At least 15 minutes of protection against dangerous industrial gases and particles
- Easy to don
- Good tight fit
- Three different packaging types:
 - Handy travel case (PARAT 4520 Soft Pack)
- Stable plastic box (PARAT 4530 Traveler Pack)
- Robust, mining-tested housing (PARAT 4560 Box)



ACCESSORIES



Wall mount for Traveller Pack



Carrying strap for Traveller Pack and Soft Pack



Waist belt

UNMISSABLE WHILE ESCAPING

Due to the bright orange signal color, the escapee can always be seen easily, even under reduced visibility conditions.

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Dräger SPC 3800 (Splash Protective Clothing)

Light, extremely robust protection against fluids (type 3) – for various tasks with high requirements for chemical resistance

ADVANTAGES:

- One-piece overall for disposable use with full face mask in conjunction with a SCBA or airline hose system
- Especially suited for: cleaning, inspection, renovation and site evaluation work, emergency
 measures (closing of valves at pipe lines or the recovery of defective containers with
 chemicals), working with oil, and working with infectious agents and radioactive particles
- Protection against: fine dust and powder, numerous concentrated inorganic acids and alkalis, a wide spectrum of organic chemicals in liquid form
- Available in six different sizes (S XXXL)



ACCESSORIES



PVC safety boots



Nitril-P safety boots



Outer glove K-MEX® Gigant

NO ADDITONAL SEALING NECESSARY

The socks, gloves and collar are already permanently attached to the suit. That means: no extra effort for sealing this connection. This saves you time and gives you the assurance that the suit is fully sealed.

Dräger CPS 7800

All-round protection (type 1b) - with a great deal of mobility

ADVANTAGES - IN ADDITION TO THOSE OF THE WORKMASTER UMEX AND INDUSTRY:

- Cut tight to the body
- Suitable for a wide variety of organic and inorganic hazardous substances
- Antistatic material D-mex™
- Especially suited for uses that require a high amount of mobility and high mechanical resistance
- Available in five different sizes (from S to XXL)
- An unused suit with face cuff can even be storage for five years without servicing



ACCESSORIES



The ventilation system RV PT 120 L



Automatic switch-over valve (ASV)



Outer gloves Tricotril or K-MEX® Gigant

THE HIGHEST DEGREE OF PROTECTION IN CSE AREAS

Dräger CPS 7800 offers its users high mobility with the greatest possible protection. The chemical protective suit is thus especially suited for accessing confined spaces and CSE containers.

An Overview of Dräger Measurement and Warning Devices



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Impressum



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